

Welfare of Hens in Cage-free Systems - Summary

The Problem

Barren battery cage, furnished ('enriched') cage and combination ('combi' or convertible) systems reduce hen welfare due to confinement, restricting natural behaviours and exacerbating health problems such as osteoporosis. Cage-free systems, such as barn, free-range and organic systems, have a higher welfare potential. However, welfare problems, such as feather pecking and keel bone fractures, can also occur in these systems. In order to deliver good welfare, cage-free systems need to be well designed and well managed and use a breed able to demonstrate good health and welfare outcomes.



Welfare in cage-free systems

Genetics of the modern laying hen

Genetic selection for production traits has resulted in health and welfare issues for the modern genotype. These issues include plumage loss and feather pecking and poor bone strength and pose significant challenges in cage-free systems. Shifting the focus away from selecting solely for production traits towards improved health and welfare traits is an important part of ensuring good welfare in cage-free systems.

Physical Wellbeing

Mortality

Mortality is caused by different factors and can be reduced by good management, implementing a veterinary health plan, good hygiene and avoidance of stress and overcrowding. Good house and nest box design, early experience of nests during the rearing period can reduce smothering events. In indoor environments, measures including providing dry litter, adequate ventilation and heat exchange, separating hens from their faeces and sealing nest-box fittings (to prevent red mites) improve health. Outdoors, providing high fences and trees encourages activity while protecting against ground and aerial predators.

Skeletal health

To prevent osteoporosis and bone fractures, genetic selection for bone strength and improved house design are needed. Using perches that are soft, round, and have a low-pressure loading is recommended, as well as using ramps connecting the floor, tiers and perches. It is also advisable to have natural light during daytime hours to help birds move around the house more easily. The rearing period is also important for laying hens to learn from pullet stage to use the space and develop a stronger skeletal structure.

Foot health

Common foot problems include foot pad dermatitis, bumble foot and hyperketosis. These are preventable with good perch design (soft and round) and maintaining good hygiene. Litter management is paramount; litter should be kept dry and hygienic. Outdoor access has also been found to reduce foot health issues.

Behavioural Expression

Providing space

Providing sufficient space is required for comfort, maintenance and locomotion behaviours, as well as for bone and muscle health and thermoregulation. Cage-free systems with environmental resources allow naturally motivated behaviours to be expressed, as they provide a spacious, complex environment. Space provided in cage-free systems should account for the total useable space as well as the total amount of



floor space available, as that birds tend to synchronise their behaviours. Outdoor access and verandas provide additional space and a choice of environment.

Nesting

Design of nests is critical to allow nesting behaviour and reduce the risk of eggs laid outside of nests and gregarious nesting which may lead to smothering. To allow nesting behaviour, sufficient nests for all hens to use which are gently sloped, have flaps in the front, be elevated and have loose substrate material should be provided.

Foraging

Hens are highly motivated to forage, scratch and peck to search for food. Restricting this behaviour can lead to frustration resulting in abnormal behaviours, importantly injurious pecking. Opportunities to forage and peck include providing litter with feed scattered throughout, pecking substrates, and outdoor access with grassy ranges, trees or shrubs. Sufficient space is needed to allow birds to carry out these behaviours.

Injurious pecking

Injurious pecking includes feather pecking, vent pecking and toe pecking. Injurious pecking is thought to be the result of redirected pecking at other birds, caused by frustration and stress. Providing opportunities for foraging (e.g., litter, outdoor access) and substrates that birds can peck at (e.g., blocks or pans), good ventilation, natural light and maintaining good health within the flock can reduce injurious pecking outbreaks and therefore also the need to beak trim. Perches should be high enough so that birds cannot be vent pecked from below. Toe pecking is less well understood; it may be more prevalent in white birds, and may result from competition for resources. Injurious pecking can occur in pullets; they should be provided with early access to environmental enrichment, dark brooders and lower stocking densities, which is also found to reduce the risk of outbreaks as adults.

Comfort behaviours

Comfort behaviours include wing flapping, preening and dustbathing. Wing flapping and preening require sufficient space for hens to be able to move around and spread their wings. Hens are highly motivated to dustbathe; it allows them to maintain feather condition, and it is a gregarious behaviour where birds will dustbathe if they see other birds performing it. In the absence of suitable substrate, birds will exhibit sham dustbathing, which isn't sufficient to fulfil the need to carry out this behaviour and can result in frustration. Providing dry, friable litter, additional dustbathing substrate such as sand and sufficient space is crucial to allow birds to express comfort behaviours.



Perching

Providing elevated, well-designed perches is important for hens to feel secure whilst resting during the day and sleeping at night, and to separate active from inactive birds. Optimal perch design and location within the house, with ramps to allow easy access, is crucial for reducing keel bone damage, as well as maintaining good foot health.



Ranging

Free-range systems provide hens with enhanced opportunities to express their behavioural repertoire, including foraging, dustbathing, wing flapping and running. Range access is found to improve feather cover and foot health. Ranging (exploring the outdoor environment) is variable and increases when trees or shelters (including verandas) are provided. These also offer protection from the weather and predators. Providing feed *ad-libitum* and exposing birds to the outdoors at a young age encourages them to use the range when they are older.

Mental Wellbeing

Hens are able to experience subjective states, such as pleasure, fear and stress, which are measured by behavioural and physiological changes. It has been shown that hens are less fearful in outdoor systems. To reduce hens experiencing pain in alternative systems, management methods to minimize injurious pecking and improve skeletal health should be implemented. Positive experiences are equally as important as the absence of negative experiences in order for animals to have a good life. Increased space and provision of environmental enrichment in cage-free systems can reduce frustration and stress and promote positive states in hens by providing opportunities for hens to express foraging, comfort and perching behaviours.

Welfare Outcome Measures

It is important to assess the welfare of animals using animal-based measures to determine their physical and mental wellbeing and behavioural expression. Doing this will identify if there are welfare issues, or where to make improvements to achieve better welfare. The main welfare indicators recommended for laying hens are disease incidence, keel bone fractures, feather cover, mortality and flock behaviour.

CIWF RECOMMENDATIONS FOR LAYING HENS

- ✎ **Adequate space** that allows hens to rest undisturbed, move freely and have space for behavioural expression. Best practice is to provide ≤ 7 laying hens/m² of usable space and ≤ 15 laying hens/m² of floor space.
- ✎ **Nest boxes** that allow hens to lay their eggs in a secluded area and perform nesting behaviours. Provide 1 nest box per 5 hens or for group nests at least 1m² of nest area per 120 hens.
- ✎ **Perches** that give hens 18-22cm each to rest, preen and roost comfortably.
- ✎ **Dry, friable litter covering the whole floor area** from day 0 at the layer farm to promote foraging behaviours and reduce the risk of feather pecking outbreaks
- ✎ **Pecking substrates with additional areas for dustbathing** to allow hens to perform foraging and dustbathing behaviours.
- ✎ **Natural light** including dawn and dusk periods so hens can navigate around their environment and establish their daily rhythm.
- ✎ **Additional space and outdoor access** via a veranda/wintergarden with additional enrichments (e.g. perches, dust baths and pecking substrates) and ideally ranges with artificial shelters, trees or bushes.
- ✎ **Regular scoring of welfare outcomes** to identify any welfare issues and to set targets for improvements, such as mortality, keel bone fractures, feather cover, cleanliness, pododermatitis, and positive welfare indicators (e.g., dustbathing, ranging outdoors, perching, foraging, positive social interactions).

Welfare of Hens in Cage-free Systems - Scientific review

Contents

Welfare of Hens in Cage-free Systems - Summary.....	1
CIWF RECOMMENDATIONS FOR LAYING HENS	3
Welfare of Hens in Cage-free Systems - Scientific review	4
1. Laying hen behavioural biology	4
2. Overview of commercial production	5
2.1 Caged production	5
2.2 Cage-free production	5
3. Cages have a low welfare potential	6
4. Cage-free systems have a higher welfare potential.....	7
4.1 Genetics of the modern laying hen	7
4.2 Physical wellbeing	7
4.3 Behavioural expression	11
4.4 Mental wellbeing	18
4.5 Measuring welfare of laying hens	19
4.6 Conclusion.....	19
4.7 References	20

1. Laying hen behavioural biology

The laying hens of today originate from the jungle fowl of the Indian Subcontinent. Jungle fowl are found in a variety of habitats and climates, ranging from the Himalaya mountain range in northern India to tropical Southeast Asia. Jungle fowl live in forests, which provide the birds with good roosting sites, adequate opportunities to forage for food sources and cover for protection of their young. Jungle fowl live in small groups usually comprised of a dominant male and hens, and social hierarchies are formed. Jungle fowl are not active at night, and roost in trees to escape predators. Members of the group communicate with each other using vocalisations, such as a “Ku” call that serves to locate each other. Flying is uncommon, with locomotion mainly being walking and running, and flying is used over short distances to escape and immediate threat or to reach a roosting site. ¹

The behaviour of the modern laying hen is not fundamentally different from its jungle fowl ancestor, despite many thousands of years of domestication or more recent intensive selective breeding². Selection for production traits has modified the frequency of behaviours (largely by reducing energy demanding behaviours) rather than adding behaviours to, or eliminating behaviours from, the animals’ repertoire². Therefore, the modern laying hen has a number of innate behaviours that they are highly motivated to express, notably roosting (i.e. perching), walking and running, foraging, comfort behaviours including dustbathing and preening and nesting³.

- In natural conditions, hens roost at night for protection against ground predators, and will compete to secure perch space⁴. Perches are also used in daylight hours for resting, observing their environment⁵, preening⁶ and to escape or avoid other hens⁷.
- In natural conditions hens spend 50-90% of their time foraging, which involves searching and scratching at the ground or litter for potential food items (seeds, earthworms, flying insects, grit), followed by investigation and selection of food items by pecking.
- Dustbathing is a behavioural need for hens as they are highly motivated to perform it³ to

maintain the function of feathers⁸ by dispersing excess lipids⁹ and removing parasites¹⁰. Dustbathing is performed every two days in unrestricted conditions.

- Nesting behaviour includes nest site investigation and selection, pre-laying behaviour (gathering, scraping, crouching, sitting and circling or keel rotation) followed by egg laying and post-lay sitting. The sequence of behaviours takes up to three hours or more and occurs largely in the morning.

2. Overview of commercial production

2.1 Caged production

There were an estimated 7.9 billion laying hens globally in 2020¹¹. Globally, it is estimated that 84.2% of laying hens are housed in cages, mostly conventional (often called barren cages)¹². Furnished ('enriched') cages are used in the EU (44.9% of hens in 2021), UK (35.5% of hens in 2021) and some other countries¹².

Conventional cages provide each hen with only 600cm² of space, and lack any resources for nesting, perching, foraging and comfort behaviours.

Furnished ('enriched') cages provide 750cm² per hen, and equipment for feeding, drinking, egg collection, manure removal, insertion and removal of hens. In addition, they provide some equipment such as perches, nest boxes, and a pecking and scratching area.

Combination ('combi') systems are multi-tiered structures that have robust doors and internal partitions that convert the unit into a caged system when the doors are closed, and restrict movement through the tier irrespective of doors open or closed. They also operate at high stocking density (~22 birds/m² floor area).

Net flooring systems are used in some parts of the world including China. The birds are housed 'off the ground' rather than 'on the ground' on raised netting, so birds have no access to litter, dust-bathing areas and scratching areas.

Legislation

There is a global trend for the phasing out of conventional cages, and some countries have even banned all caged systems (i.e. conventional and enriched cages), such as Austria, Luxemburg, Switzerland, Germany (from 2025), and Czech Republic (from 2027). In the EU, the European Commission has been reviewing its animal welfare legislation in 2023, including Council Directive 1999/74/EC which details the minimum standards protecting laying hens. As part of this review, the Commission requested an independent review by EFSA to provide a view on the protection of laying hens during the different phases of the production cycle. The report, published in early 2023, recommends that **cages should not be used, and that all birds should be housed in cage-free systems at all stages of production**¹³. In response to the European Citizen Initiative (ECI) "End the Cage Age", which called for banning the use of cages for laying hens (among other species), the European Commission announced in June 2021 its decision to put forward a legislative proposal to phase out and finally prohibit the use of cages for laying hens and all other farmed species covered in the ECI.

2.2 Cage-free production

Higher welfare systems include cage-free indoor (barn) systems including floor/single tier systems and multi-tier/aviary systems (12.4% of commercial layers globally), and free-range and organic systems (3.4% of commercial layers globally)¹². Some hens are also kept in backyard flocks, which account for an estimated 7.3% of total global egg production¹⁴.

Single-tier systems are cage-free systems with a maximum of one tier. The floor is covered with litter (typically at least one third of the floor but it can be more) and with partly slatted flooring (made of

wire, plastic or wood). The slatted area may contain nest boxes and feeders and drinkers, or nest boxes may be at the sides of the barn above the litter. They usually contain frames with perches.¹³

Multi-tier systems, also called aviary systems, are cage-free systems with tiers of floors, usually with a maximum of four levels (including the ground/ floor level; maximum permitted in the EU). There are a number of designs of multi-tier systems, varying in complexity. In general, each floor consists of a manure belt covered with wire mesh or plastic slats. Drinkers, feeders and perches are located within the tiers – drinkers and feeders are usually located on the lower tiers and most of the perches are located on the top tier, while other perches or platforms are located beside the tiers to enable easier movement through the system. Nest boxes are usually located on one level of the tiered floor, or on several tiers in older designs. All tiers are placed over a littered floor (at least one third of the floor by law in the EU). The tiers and floor level should be available all the time for the hens, however, some designs (referred to as limited access systems) may not give birds access to the floor under the first tier. Multi-tier systems may include perches and ramps to enable movement between tiers¹⁵.

Outdoor access can be provided in cage-free systems. Both single-tier and multi-tier barn systems can be used as full indoor systems, or they can additionally provide access to a veranda (wintergarden) and/or outdoor access.

- A *veranda* is an additional, roofed, uninsulated outdoor addition to a building, with an outdoor climate. They have a solid roof and at least one side lacks a solid wall.
- An *outdoor range* is usually a grass-covered field, sometimes with cover (e.g., trees, shrubs, artificial structures) to promote increased use of the range. Pop-holes are located along the side of the barn and are opened during the daytime allowing the birds to access the range.¹³

3. Cages have a low welfare potential

Cages negatively affect the welfare of hens due to confinement, restricting movement and species specific behaviours. Rearing conditions in cages, including severe space restriction and high stocking densities, have been shown to facilitate the rapid spread of disease, including highly pathogenic avian influenza (HPAI)^{16,17}.

There is insufficient space in cages, both horizontally and vertically, to perform even the most basic species-specific behaviours. It has been reported that laying hens need on average 1190 cm² for dustbathing, 2841cm² for wing flapping, 670cm² for standing, 25cm² for perching¹⁸, 1316cm² to turn around and 1693cm² for wing flapping¹⁹. In comparison, a conventional cage only offers 550cm² per hen, and a furnished cage 750cm² with a height of 45cm. Severe space restriction can have production consequences; restriction of movement below 565cm² may increase mortality, reduce egg production and result in lower feed conversion^{20–22}. Higher stocking densities are also found to negatively impact immune functioning, and hens were found to show fewer active behaviours and more pecking behaviour when reared at a high stocking density (23 birds/m²) compared to a lower stocking density (13 birds/m²)²³.

There is not enough horizontal space for all birds to perch at once in cages¹⁸; hens are all motivated to perch on elevated structures at night (and to a lesser extent during the day), and they become agitated if roosting is prevented²⁴. It is not possible to provide adequately elevated perches in cages, whereas cage-free housing can easily provide elevated structures for hens, in both single- and multi-tier systems. Perches are found to be used more in cage-free systems (53% of the observation period, daytime) than furnished cages (23%)²⁵.

Dustbathing, foraging behaviour, scratching and searching, are rarely fully expressed in a cage^{26–28}. In the absence of any dustbathing substrate and sufficient space in cages, most dustbathing is sham dustbathing²⁵, taking place on the wire floor without substrate²⁹ and is therefore insufficient to sate the motivation of the hen for this important behaviour, and leads to feather damage and loss. Hens prefer to lay in nests containing loose material which can be both moulded by their body and feet

movements and manipulated with their beaks during nest building³⁰. However, nesting material is usually not provided in cages.

Cages have a negative effect on the mental wellbeing of hens. Hens in caged systems are found to be more fearful compared to hens in cage-free systems³¹⁻³³. Due to extreme confinement and high stocking densities in cages, social interactions can be disrupted, with less space for hens to avoid aggressive interactions, competition over resources and a loss of natural hierarchy^{34,35}. Hens also experience frustration when unable to express highly motivated behaviours such as foraging, resulting in abnormal behaviours such as feather pecking^{3,36}.

4. Cage-free systems have a higher welfare potential

Cage-free systems have the potential to provide for the behavioural needs of hens and promote good physical and mental wellbeing. Extensive scientific reviews demonstrate that only cage-free systems provide the possibility for hens to express their full behavioural repertoire^{37,38}. The latest EFSA report on the welfare of laying hens recommends that cages should not be used at any stage of production (including pullets and breeders)¹³. However, all systems have welfare risks which need to be managed.

4.1 Genetics of the modern laying hen

Commercial laying hens have been selectively bred to increase egg yield, resulting in laying hen breeds that have earlier sexual maturity, an increased quantity and quality of egg production and decreased feed intake to maintain egg production³⁹. Modern hybrids can now produce 320 eggs by 72 weeks of age⁴⁰⁻⁴² and genetics companies are now working on extending laying cycles⁴³; in parts of the world, such as the USA and in Asia, laying hens may be kept longer than 72 weeks, by using artificially induced moulting, and may produce up to 430-470 eggs by 92-100 weeks of age. Forced moulting has severe welfare consequences and is not allowed in the EU or India.

Selecting exclusively for production traits has resulted in health and welfare issues for the modern genotype. These issues, including plumage loss and feather pecking⁴⁴⁻⁴⁶ and poor bone strength⁴⁷, have been somewhat managed in caged systems for decades due to the limited social and environmental opportunities in cages⁴⁸. However, with the market transition towards cage-free egg production, hens are increasingly being housed in systems that offer more complex and varied social and environmental conditions which have the potential to exacerbate the issues associated with commercial breeds such as injurious pecking and keel bone damage⁴⁸. Therefore, shifting the focus away from solely production traits towards improved health and welfare traits is an important part of ensuring good welfare in cage-free systems^{43,49,50}.

Dual-purpose breeds, where females are kept for egg production while the males are reared for meat, have more moderate levels of production of both eggs and meat due to a more balanced breeding, which can address many of the welfare issues associated with high egg production. They also offer an acceptable alternative to culling day-old male chicks and allow to make use of spent hens at the end of lay. Dual-purpose hybrid Lohmann Dual hens housed in an organic system were found to have a calm temperament⁵¹ and a lower prevalence of feather loss compared to the hybrid Lohmann Brown-Plus breed^{52,53}. This suggests that dual-purpose breeds may have a benefit of improving key welfare issues such as feather pecking in commercial breeds⁵⁴.

4.2 Physical wellbeing

4.2.1 Mortality

Mortality was generally regarded as being higher in cage-free systems compared to cages^{25,55}. However, recent research shows that there is no longer a significant difference in mortality between cage-free and furnished cage systems⁵⁶. It is to be expected that mortality in a new system may be higher due to lack of experience⁵⁷ and mortality in cage-free systems declines with time as knowledge and management practices, housing design and genetics improve^{56,58-60}. It is worth noting that not all

regions are represented in data or studies on mortality; most available data is from Europe and North America, and no data was identified for some of the biggest egg producers in the world (e.g., China, India, Mexico and Brazil)⁵⁶. Therefore, many findings can only be generalised to other regions. Primary causes of mortality in cage-free systems include smothering⁶¹, predation in free-range flocks, injuries such as feather pecking and cannibalism, sickness and disease¹³, and infestations of red mites²⁵.

4.2.1.1 *Endo and ectoparasites*

Hens in free-range systems may have higher levels of helminths through access to the outdoor range⁶². A meta-analysis including data on layers, broilers and indigenous breeds⁶³ found that the pooled prevalence of helminth infections in free-range systems was 85% and was 71% in deep litter systems without outdoor access. However, this does not necessarily reflect the impact of helminth infections on welfare in these systems, as infections leading to low worm burdens generally do not cause welfare problems⁶⁴.

Flies, beetles and permanent ectoparasites were considered least problematic in cage-free systems as the hens ingested and groomed away the organisms; red mite infestations, however, were considered more problematic⁶⁵. Red mites are a blood-feeding ectoparasite that reside in cracks and crevices in perches, nest boxes and on the undersides of ledges and perches⁶⁶. Mite infestations affect production as well as welfare, reducing egg production, egg size and result in economic losses (e.g., €231million per year in Europe)⁶⁷. Red mites are found globally, for example, infestation rates in China were 88% in 2010⁶⁸. General disinfection and good hygiene, avoidance of stress and overcrowding, good ventilation and temperature control are all methods to reduce infestations⁶⁹. The design of the nest boxes and fittings are also important for the control of red mite; properly sealing structures prevents the mites hiding in cracks and crevices.

4.2.1.2 *Air quality*

Dust and ammonia levels may be higher in cage-free systems due to provision of litter material and higher levels of bird activity⁷⁰. Dust is composed of inorganic and organic compounds and high levels can compromise the health and welfare of birds^{70,71}, for example, through bacterial and fungal infections spreading among the flock^{25,72}. Good ventilation and heat exchange systems are important to extract air pollutants and keep the litter relatively dry. Many producers maintain a separation of the hens from their faeces with the use of manure belts under drinkers, nest boxes and perches.

4.2.1.3 *Predation*

Predation can occur on organic and free-range farms, mostly due to foxes and birds of prey gaining access to the outdoor range. One study in the Netherlands estimated that across 27 organic/ free-range farms, 3.7% of hens were lost due to predation⁷³. Mortality due to predation poses an economic loss for farmers, for example, an estimated €6700 in an average (25,000 hen) free-range farm⁷³. Predation can be effectively minimised by using high, electric fencing, dug into the ground and nightly indoor housing, whilst the provision of trees and shelters protects can against some aerial predators^{74,75}.

4.2.1.4 *Smothering*

Crowding (or piling) in corners and other parts of the housing area can lead to smothering (death by suffocation), however, it is unpredictable and the causes are not well understood⁷⁶. Smothering is prevalent in cage-free systems; in a study representing 35% of the UK free-range egg supply, nearly 60% of farm managers experienced smothering, with on average 25.5% of birds lost in each incidence⁷⁶. It is believed that there are different categories of smothering, with distinct causes⁷⁷. Panic smothers are caused by sudden disturbances (e.g., by predators or loud noises), and are isolated incidences involving large numbers of hens⁷⁷. Nest box smothers occur in nest boxes, triggered by one hen entering and other hens following her into the same nest⁷⁷. This behaviour is thought to be related to gregarious nesting behaviour⁷⁸, which may occur due to inexperienced hens mimicking more experienced hens⁷⁹. Recurring smothers occur throughout lay, and usually involve small numbers of birds⁷⁷. Smothering can

be reduced by the separation of flocks into smaller colonies and giving pullets early experience of the environment in which they will lay to reduce fear. Also, house and nest box design may be important to promote appropriate nesting behaviours and reduce the risk of nest box smotherers, although more research is needed to fully decipher an optimal design⁷⁸. Full coverage of the floor with high quality litter and enrichment to promote foraging, such as grit or feed scattered through the litter could also reduce the risk of abnormal behaviours, including smothering⁷⁸.

The primary causes of mortality in cage-free systems can be mitigated through good management. Management systems and an appropriate veterinary health plan (including vaccination and worming programmes) are vital to good health status and low mortality and both are very much determined by a positive producer attitude to the system they operate. Twelve years of Swiss commercial data in litter systems showed a consistent fall in the incidence of viral disease, parasites, cannibalism and feather pecking as a result of better management⁸⁰. For example, vaccination against Marek's disease and increased education of producers was effective in decreasing its prevalence⁸⁰. Bacterial infections rose however, probably due to dust, bacteria, and ammonia loading⁸⁰.

4.2.2 Skeletal health

Wing and keel bones are found to be stronger in hens from cage-free systems compared to caged systems²⁵ as caged hens are more prone to osteoporosis due to low activity levels⁸¹. However, fractures of the keel bone are a serious welfare issue in cage-free systems^{43,82}, and their prevalence is found to be high (>50%) in a number of studies (50-78% of the flock in free-range and barn systems⁸³; 69.1% of the flock in barns and 59.8% of the flock in free-range systems,⁸⁴; >80% of flocks housed with multi-level perches,⁸⁵; up to 83% of the flock in an aviary system,⁸⁶; 97% of the flock had at least one keel bone fracture in a barn system,⁸⁷; average 82.5% of the flock housing in aviaries,¹⁵; >95% of barn/aviary flocks and > 93% of organic/free range flocks in Denmark,⁸⁸; it should be noted that estimates of prevalence have several limitations such as diagnostic technique and lack of standardisation of reporting, meaning it is very difficult to reliably estimate⁸⁹).

4.2.2.1 Keel bone damage

Keel bone fractures are described as breaks in the bone that form a callus around the fracture and may also cause deviations or bending in the bone⁹⁰. All moderate and severe keel bone deformities are likely to be painful^{86,91}. The bones undergo a period of healing of around 35 days⁹² during which time the hen's behaviour is modified. Laying hens with keel bone fractures showed less time spent engaging in highly motivated behaviours (including perching, nesting and locomotion), indicating reduced mobility and negative affective states compared to birds without fractures⁹³. Individual hen's egg production and egg quality were also negatively affected by the presence of keel fractures⁹¹ (Nasr et al., 2012). Hens with healed keel fractures showed a conditioned place preference for an environment where they received butorphanol treatment, suggesting that keel fractures are a source of chronic pain for hens⁹⁴.

In cage-free systems, birds are thought to break the anatomically exposed keel bone in falls or collisions with perches and other obstacles, as they jump and fly between structures at different heights^{85,95}. Also, the occurrence of new fractures is temporally linked to egg production, with more new fractures occurring when laying rates are highest⁹⁶, and age of onset of lay⁸⁸. Also, one study found that >96% of fractures occurred at the caudal end of the keel bone, suggesting that these fractures may be instead due to depletion of the bird's reserves due to breeding for higher egg quality⁸⁸. Genetic selection for bone strength and improved house and perch design are needed to improve the welfare of the laying hen, especially in cage-free systems^{43,47,85,97}.

Optimal house and perch design needs to take account of the physical attributes of the hen, including trajectory requirements for jumping and flying on and off perches and nest boxes; proximity of fixtures and walls; low pressure loading perches, and to provide experience and training for pullets for moving in a three-dimensional space as well as developing a strong bone structure in a cage-free system.

Recommendations include:

- Portal-type (stepwise design) aviaries which are associated with a lower risk of keel fractures compared with row-type aviaries^{15,98}.
- Ramps should be provided to connect the floor, tiers and perches^{15,99–101}. Ramps should ensure that birds do not have to jump more than 80cm vertically, horizontally or diagonally, or more than an angle of 45°^{13,99}.
- A perch width of 3 to 6cm is recommended to reduce peak force under the keel bone and foot pads^{13,99}. Using softer material for perches or soft coverings (e.g. rubber, polyurethane) on metal perches^{99,102,103}.
- The house layout should ensure easier movement throughout the house by providing^{13,99}:
 - a vertical space between tiers of >50cm - <100cm;
 - a distance between rows of tiers of at least 80cm;
 - a horizontal distance between perches of at least 30cm, and;
 - a horizontal distance between the perch and the wall of at least 20cm.
- Adequate natural daylight in the hen house, allowing safer maneuvering and orientation through the system¹⁰⁴.
- Providing elevated structures, for example perches and platforms, in pullet housing aids in the development of pullets' motor skills and strength before they move to the cage-free system for lay^{90,105–107}.

4.2.3 Foot health

Housing conditions, including litter quality, are important factors for foot health¹⁰⁸. Hens in cage-free systems have been found to have a higher prevalence and severity of foot disorders compared to hens in caged systems^{109,110}. Foot pad dermatitis, bumble foot and hyperkeratosis are the most common foot problems of laying hens in cage-free systems⁹⁸.

4.2.3.1 Foot pad dermatitis and bumble foot

Foot pad dermatitis (discoloration, necrosis and ulceration of the epidermis) is caused by wet litter and high ammonia content of the litter, as well as feed and genetic components¹⁰⁸. Infection with *Staphylococcus aureus* in deep litter systems leads to bumble foot, a localised bulbous lesion in the ball of the foot, which causes pain and severe lameness⁶⁵. Contact with wet, dirty litter can result in poorer foot pad hygiene and increased foot pad dermatitis and bumble foot^{111,112}. Litter maintenance is therefore of paramount importance in all systems, particularly in deep litter systems. Bumble foot is also associated with poor perch design and perch hygiene¹¹³; optimizing perch design can reduce the prevalence of bumble foot within the flock¹¹¹. Provision of ramps is also found to improve aspects of foot pad health in cage-free systems¹⁵.

4.2.3.2 Hyperkeratosis

Hyperkeratosis occurs due to adaptation growth caused by long-term or repeated exposure to pressure¹¹⁴. Floor surfaces and perches can cause an abnormal pressure load on hens' feet, causing skin proliferation^{115,116}. Outdoor access may reduce the risk of hyperkeratosis; Heerkens et al.⁹⁸ found that free-range flocks had a lower prevalence of hyperkeratosis. Similarly, Riber and Hinrichsen¹¹⁷ found that barn hens were more likely to have foot pad lesions compared to organic hens. Perch design is important for reducing hyperkeratosis due to compression loading while perching. Prototype perches (soft, round polyurethane perches) produced a lower peak force on the foot pad than commercially available steel perches, whilst commercially available square perches produced higher peak forces than standard oval and round perches while standing¹¹⁸. Therefore, perches with a soft surface may reduce the incidence of hyperkeratosis and improve foot pad health¹¹⁸.

Table 2. Summary of recommendations to address the most common welfare issues related to laying hens' physical health in cage-free housing systems.

Welfare consequence		Housing system	Recommendation
Mortality and disease	Ectoparasite infestation	Single-tier, multi-tier, free-range	Avoid wooden perches, seal crack and crevices of nest boxes, disinfection and good hygiene practices
	High dust and ammonia levels	Single-tier, multi-tier, free-range	Good ventilation and heat exchange systems, separate hens from faeces using manure belts under drinkers, nest boxes and perches
	Predation	Free-range	Use of high, electric fencing, housing birds at night, trees/shelters
	Smothering	Single-tier, multi-tier, free-range	Smaller colonies, early experience of nest boxes, optimal nest box design
Skeletal health	Keel bone damage	Multi-tier, free-range	Good perch and house design
Foot health	Footpad dermatitis and bumble foot	Single-tier, multi-tier, free-range	Dry friable litter, good perch design and hygiene, provision of ramps, outdoor access
	Hyperkeratosis	Single-tier, multi-tier, free-range	Perch design (soft and round)

4.3 Behavioural expression

4.3.1 Space for behavioural expression

Provision of adequate space is vital to allow hens to perform comfort and maintenance behaviours (including dustbathing, perching and wing-flapping; see table 3) and locomotion (including running, walking, flying), and not be restricted in movement which can result in negative states such as stress, discomfort and frustration²². For example, hens showed a rebound in wing flapping and stretching, feather raising, tail wagging and leg stretching after moving into a large cage (2310 cm²) following housing in a small cage (847cm²) for four weeks, showing that hens are highly motivated to perform these behaviours during confinement²⁶. Engel¹¹⁹ found that there was a 64% reduction in locomotion, a 36% reduction in floor and object pecking and a 17% reduction in preening when brown hens were stocked at 542cm² versus 1648cm² per hen in a cage. Savory et al.¹²⁰ concluded a space allowance <5000cm² per hen imposed at least some constraint to behavioural expression, but that this amount of space provided in a free-range environment with complex resources allowed a full range of natural behaviour. A lack of space also negatively impacts physical health; confinement results in hens not being able to exercise fully which contributes to osteoporosis and weak muscles¹²¹, and adequate space is important for thermoregulation e.g., to avoid overheating¹²².

Table 3. Summary of space requirements for the expression of normal behaviours in brown and white hybrid laying hens (Riddle et al., 2018).

Behaviour	Space required (cm ²)	
	Brown birds	White birds
Standing	670	572
Lying	631	558
Perching	25	20
Dustbathing	1190	1028
Wing flapping	2841	3446

It is important to point out that the space required for a single movement by a single hen is not sufficient to base recommendations on space requirements, because hens have a tendency to synchronise their behaviours, and space requirements also include longer distance movements (e.g., running and flying) to access resources such as food, water, perches and nest boxes¹⁹.

Multi-tier barn systems provide an increased space allowance per hen, including functional areas, but it is important to consider space allowance as both the total useable space (defined as at least 30cm wide with a floor slope not exceeding 14% and 45cm headroom; Council Directive 1999/74/EC) and the total floor space (length x width of the shed) available so that all hens can access the floor area without the stocking density becoming too high. The latest EFSA recommendation for a maximum stocking density for adult laying hens is four birds per m² (compared to the legal maximum in the EU of nine birds per m²) based on an 'expert knowledge elicitation' (a quantitative assessment modelling the effect of space allowance on plumage damage the ability of hens to walk, scratch and peck) and a behavioural space model (a quantitative approach to determine how stocking densities are related to motivated behaviours)¹³. This stocking density was determined to effectively reduce the risk of plumage damage and allow unconstrained performance of motivated behaviours – including those which take up the most space e.g. wing flapping¹³. It is recommended that in multi-tier systems birds have access to all of the tiers, including the space underneath the first tier, at all times. In addition, providing a covered veranda (wintergarden) for birds (in appropriate climates) will reduce the indoor stocking density during daytime periods – which is when hens are the most active – and allows birds to have the choice between different temperatures and light conditions¹³. In order to maximize the welfare benefits associated with the additional space it provides, the area of the veranda should not be included in the stocking density calculation. Free-range systems provide even greater additional outdoor space for hens (typically 4m² per hen).

4.3.2 Nesting

Generally, hens prefer to lay in a discrete enclosed nest^{123,124} with loose material such as straw¹²⁵. The nest must be perceived as attractive and there must be sufficient numbers to service the number of hens in the house. The absence of nest boxes, or preventing hens from expressing nesting behaviour has negative effects on the welfare of hens, including frustration and vent pecking^{126,127}.

Commercially, group nests are enclosed on three sides with front curtains and a plastic grid or perch in front; there is a roof, and the floor is sloped (12 to 18%) and covered usually with Astroturf[®] or simple rubber matting. Front curtains are an important component of group nests¹²⁸; more settled pre-laying behaviour and nest-building was found to be carried out in nests with flaps¹²⁹ and curtains allowed for hen investigation along the length of the nest¹³⁰. A floor slope of 12% was recommended¹³⁰ as more hens were observed in the nests, with more sitting events and better alignment (back to rear of nests for egg roll away) than in nests with slopes of 18%. Additionally, a greater number of visits led to egg laying¹³⁰. Integration of nests into the aviary (in the centre of the building as opposed to against a wall) led to a more even use of nests¹³¹; hens tended to prefer nests high up when mounted against the wall and facing the walkway when integrated onto an aviary. Corner nests and nests closest to the

entrance were preferred and the authors recommended the platforms in front of the nests be more than 30cm wide to promote use of nests¹³¹.

Nest site attractiveness, such as a preference for nest boxes in corners¹³² and nest boxes on the ends of rows¹³³, and social facilitation (hens observing other hens carrying out the behaviour) can lead to gregarious nesting (where hens choose a nest that is already occupied even when there are other empty nests available)¹³⁴. This is problematic as it can lead to smothering¹³⁴ and aggression between hens¹³⁵. It can also result in hens not being able to perform pre-lay behaviours and increase the number of eggs laid outside of the nest¹³⁶. Nests that are in elevated locations are preferred to nests on the ground floor⁷⁹. Enhancement of nests in less preferred locations, for example, the addition of preferred nesting material (e.g., straw¹²⁵) has been suggested as a possible solution to achieve increased utilisation of nest boxes. Hens are found to prefer nests with soft, deformable flooring³⁰. Group nests should not be too large to ensure they provide a sense of enclosure to cater for the egg-laying preferences of hens¹³⁷. The addition of a central partition to commercial group nests can make the nests more attractive to hens¹³⁸.

Introducing nest boxes into the latter stages of pullet rearing helps to train the young hens to use the nest box and is vital to reduce the number of eggs laid on the floor, which can be an issue in cage-free systems. Floor eggs create additional work for farmers collecting them by hand and are a source of economic loss as they are usually dirty or broken, meaning fewer saleable eggs¹³⁹⁻¹⁴¹. The prevalence of floor egg laying is variable in prevalence across systems, flocks and individuals¹⁴²⁻¹⁴⁷. Factors contributing to floor egg laying include individual preferences, strain, design of the housing system, management of the system and pullet training (reviewed in ¹⁴⁸). Non-optimal nest use results in floor eggs, with hens trying to lay in occupied nests (gregarious nesting) that are more attractive, such as more secluded nests, corner nests or the higher nests^{79,133}. The incidence of floor eggs can be mitigated by improving the attractiveness of nests, as discussed above.

4.3.3 Foraging

Hens are highly motivated to forage even when provided with adequate food¹⁴⁹. Foraging behaviour was performed significantly less in furnished cages than in barn systems (5.4% of the time compared to 16.6%, respectively²⁵), indicating opportunities to forage are inadequate in furnished cages. Cage-free systems can provide opportunities for hens to forage, by providing dry, friable litter, and the range in free-range systems.

Designing and managing systems that allow hens to fulfil their behavioural need to forage are crucial in reducing the risk of injurious pecking and the need for beak trimming (detailed in the next section).

4.3.4 Injurious pecking

Injurious pecking refers to forms of pecking that cause injuries, including feather pecking, vent pecking, and toe pecking. Injurious pecking can result in overall plumage loss, damage to skin, poor thermoregulation, increased risk of infection and increased mortality¹⁵⁰⁻¹⁵³. The prevalence of injurious pecking has been estimated to be 23.8% at 61 weeks of age in free-range flocks in France¹⁵⁴. However, injurious pecking is highly variable between systems, husbandry conditions and countries, ranging from 15-95% of birds affected during an outbreak³⁶.

4.3.4.1 Feather pecking

Severe feather pecking involves hens pulling, removing and sometimes ingesting the feathers of other hens¹⁵⁵. It is thought to be the result of redirected pecking due to frustration at not being able to fully express normal foraging, comfort and exploratory behaviours^{3,36}. For example, there is an inverse relationship between foraging and feather pecking^{156,157}. Other factors which contribute to feather pecking include high light intensities¹⁵⁸, poor air quality^{158,159}, use of bell drinkers rather than nipple drinkers¹⁵⁰ and infection with red mite¹⁴⁶.

4.3.4.2 Vent pecking

Vent pecking occurs often in flocks with a high prevalence of feather pecking and cannibalism^{160,161} and can result in serious injury and death. It is associated with feather pecking and egg laying when hens lay outside of nest boxes or at elevated positions with their cloaca region exposed to other birds^{160,161}.

4.3.4.3 Toe pecking

Toe pecking can be a self-directed behaviour or directed towards other birds. It is directed at toes, leading to wounds and in serious cases the loss of toes¹⁶² and mortality¹⁶³. Toe pecking has been found to increase stress responses in the victims and increase fearfulness, causing toe-pecked birds to reduce their use of elevated structures¹⁶⁴. It can be seen more often in white hybrids than brown and therefore may have some relationship to the strain/ hybrid¹¹⁷. The causes are not yet understood and are likely multi-factorial, but aggression results from competition for resources, which includes for females in breeder flocks¹³.

4.3.4.4 Beak trimming

Due to the serious consequences of injurious pecking, beak trimming is widely employed as a management technique to reduce the prevalence and severity of damage caused. Injurious pecking is less prevalent within beak-trimmed flocks and performed at lower rates when compared with intact-beak flocks^{165,166}. However, beak trimming is likely acutely painful for hens, evidenced by increased heart rate¹⁶⁷, discharge from peripheral trigeminal afferent nerve fibres during and after trimming¹⁶⁸ and changes in behaviour, such as decreased activity and food intake¹⁶⁹. Therefore, beak trimming is a welfare concern of its own as the mutilation causes soft tissue damage resulting in pain and loss of function¹³. Preventative methods to reduce injurious pecking outbreaks should instead be used and remove the need to beak trim.

4.3.4.5 Preventative methods to reduce injurious pecking

The provision of substrates to promote foraging and exploratory behaviours and reduce frustration, for example, hay bales, pecking substrates and blocks and dry litter on the floor with feed scattered throughout are recommended¹⁷⁰⁻¹⁷³. In order to reduce injurious (feather and vent) pecking outbreaks^{152,153}. To avoid vent pecking, perches must be high enough¹⁶¹ and there should be a sufficient number of attractive nests provided to reduce birds laying eggs outside of the nest. Multi-tier systems and systems with a veranda¹⁷⁴ and outdoor range access^{171,175-177} provide more opportunities for hens to avoid and move away from birds that are trying to peck, improving plumage and reducing the likelihood of feather pecking.

Injurious pecking may occur during the rearing period as well as during laying^{154,178,179}. Rearing pullets at lower stocking densities, providing sufficient fibre, early access to perches, dry litter and continuous provision of quality environmental enrichment items are found to reduce the risk of pecking developing early in life^{151,171,180-189}. Also, provision of dark brooders (panels suspended above the floor equipped with heating elements, and surrounded with black, plastic fringes to block out the light) is found to effectively reduce injurious pecking both during rearing and adulthood¹⁹⁰⁻¹⁹³. Lastly, matching pullet housing to the laying system to allow early adjustment to the laying environment prior to the onset of lay also reduces injurious pecking^{194,195}.

4.3.5 Comfort behaviours

Hens prefer fine particles like sand in which to dustbathe¹⁹⁶. Hens require between 1000-1190cm² to be able to perform dustbathing¹⁸. Hens are motivated to dustbathe when they observe other hens dustbathing (i.e., social facilitation)^{197,198}. Therefore, it is important in cage-free systems to provide sufficient space for hens to dustbathe simultaneously, as well as providing an optimal substrate. Dustbathing involves the hen lying down and tossing loose substrate onto her back and wings, rubbing the substrate into her feathers and shaking it out. This combined with preening removes grease and

dirt from the feathers and helps keep the plumage in good condition¹⁹⁹. Preening is considered to be a comfort behaviour and is performed when birds are in a relaxed state²⁰⁰. A longer duration of preening is an indicator of positive welfare associated with a preferred environment²⁰¹, and is positively associated with high feed efficiency²⁰², and reduced aggression²⁰³. Wing flapping can occur during dustbathing, and it is associated with a positive emotional state as hens are found to show more wing flapping in anticipation of a reward²⁰⁴.

In the absence of a suitable substrate in sufficient quantity or due to a lack of early experience of substrate, hens are found to perform sham-dustbathing²⁰⁵. While hens can exhibit 'going-through-the-motions' of a bathing routine, sham-dustbathing is not considered effective or particularly rewarding for the hen²⁰⁶ as it does not fulfill the functions of dustbathing²⁰⁷. For example, hens performed similar amounts of dustbathing and preening in furnished cages (7% preen, 2.5% dustbathe) as they did in floor and aviary housing systems (6% preen, ~4% dustbathe), however, most of the dustbathing in furnished cages was sham-dustbathing²⁵. Therefore, it is vital to provide optimal substrate that is dry and friable, such as sand, to support dustbathing.

4.3.6 Perching

Hens are strongly motivated to seek elevated structures for sleeping or resting^{24,208-212} and they become agitated if roosting is prevented²⁴. Elevated structures for perching can reduce fearfulness and promote resting behaviour²¹³. Provision of aerial perches in commercial free-range houses has been found to reduce levels of aggression and fearfulness and improve body condition²¹³.

In cage-free systems, perches can be provided, however, issues can arise. Perches should be elevated from the floor so that birds cannot peck perching birds from below and resting birds are not disturbed by active birds below. For night-time roosting, birds show a preference for perches higher than 60cm⁹⁹. Hens prefer perches on the higher tiers for roosting at night, which can result in welfare risks from overcrowding of the higher tiers even when the total amount of perching space available is deemed sufficient e.g., by legislation^{212,214}. It is recommended to provide a minimum of 18cm per layer and layer breeder (compared to the EU legal minimum requirement of 15cm per bird which is likely not sufficient¹⁸), and 14cm per pullet¹³ and preferably 22cm (e.g. ^{18,215}). Perch design is important for keel bone integrity and foot health (see previous sections). Also, it is important to consider strain when designing perches as there is evidence that different strains (e.g. conventional versus dual-purpose) have differing preferences for heights of perches and location within the house⁵³.

4.3.7 Ranging

Free-range systems provide hens with enhanced opportunities to express their behavioural repertoire, including foraging, dustbathing, wing flapping and running^{120,216}. Ranging behaviour is affected by time of day, age, feeding system, weather conditions, previous experience, genetic strain, and importantly the quality of the outdoor environment provided. Extensive locomotion is observed in aviaries and free-range systems, with birds moving 1800m and 2500m per day, respectively²¹⁷. The variations in the use of the outdoor area between farms can be explained by climatic conditions, range design (in particular the presence of natural or artificial cover) or stocking density, while intra-flock differences appear to be related to personality and experience of the hens²¹⁸. Although range use differs considerably between individuals within a flock^{219,220}, a very large percentage of hens go outside at least some of the time (>95%^{219,221-223}).

Ranging decreased with increasing wind speed and precipitation^{224,225}. Studies in northern/western Europe typically report an average proportion of birds observed on the range of 9-13%^{224,226,227} but higher levels have been reported in more favourable climatic conditions, e.g., 32.6% of the flock in a study of three farms located on the north coast of the Basque Country in Spain²²⁸ and an average 35% of the flock located in Germany²²⁹. Heat and cold stress need to be carefully monitored in a free-range system. Hens may be susceptible to thermal stress due to being exposed to variable weather conditions and pop holes disrupting the indoor climate of the house. On the other hand, the range may reduce

thermal stress by offering choice between different climatic conditions and reducing the stocking density within the house²¹⁸.

The proportion of hens on the range is found to decrease with increasing flock size^{226,227,230} and this effect is particularly marked when looking at flock sizes in the hundreds compared with those in the thousands, e.g. 42% with a flock size of 490 compared with <12% for flock sizes of 1500-2500²³¹. Ranging was reduced with increasing stocking density indoors²²⁶ and outdoors²³². Small flock sizes may promote greater use of the range²¹⁸.

Hens may prefer to remain close to the house; one study found that a high proportion (~70%) of the hens outside tended to stay close to the house²³³. However, for hens that venture >50m from the shed, they engage in more walking and foraging behaviour and may have better feather condition²²⁷. Rodriguez- Aurrekoetxea and Estevez²²⁸ reported improved feather condition and lower levels of footpad dermatitis in hens with a higher frequency of range use. Access to an outdoor range is found to improve footpad health^{98,117} and reduce the risk of injurious pecking outbreaks^{171,175,177,234}.

Range use is enhanced with the provision of trees, bushes, and artificial shelters with a sand floor for dustbathing^{177,233}. Shelter provides shade and protection from wind, rain and overhead predators, and provides a more favourable environment for the hens than just an open grassy area. Similarly, verandas can provide a useful intermediate zone between the indoor and outdoor environment, reducing thermal and sensory contrast, encouraging hens to venture outside. Provision of tree cover on the range may also have economic benefits by improving certain production traits²³⁵.

Hens that use the range more frequently are found to be less fearful than those using the range less frequently or not at all^{221,236}. Regular exposure to an outdoor environment at an early age reduced fearfulness in laying hens, and those birds seen frequently outdoors were less fearful than those staying indoors^{237,238}; providing free-range experience is therefore important for pullets destined for free-range laying systems.

Table 3. Summary of recommendations to address the most common welfare issues related to laying hens' behavioural expression in cage-free housing systems.

Welfare consequence		Housing system	Recommendation
Sufficient space		Single-tier, multi-tier	Increased space allowance, taking into account total useable space and total floor space e.g., 7 hens/m ² of total useable space, 15 hens/m ² of total floor area, functional areas, outdoor access (free-range system)/ veranda
Ability to nest		Single-tier, multi-tier, free-range	Enclosed nests, flaps at the front of nests, elevated nests, sloped (12%) floors, nesting material (e.g., straw), enough nests for the flock
Expressing foraging behaviour		Single-tier, multi-tier, free-range	Dry friable litter at least ideally >560cm ² available per hen, pecking substrates, outdoor access/ veranda
Injurious pecking	Feather pecking	Single-tier, multi-tier, free-range	Dry friable litter, outdoor range/ veranda, pecking substrates, natural light, good ventilation, feeding mash and fibre, dark brooders (pullets)
	Vent pecking	Single-tier, multi-tier, free-range	Dry friable litter, outdoor range/ veranda, pecking substrates, perch design (high so perching birds cannot be pecking from below), nest design and number (to encourage laying in nests), feeding mash and fibre, dark brooders (pullets)
	Toe pecking	Single-tier, multi-tier, free-range	More research is needed, but dry friable litter, pecking substrates, natural light, good ventilation, feeding mash and fibre, dark brooders (pullets) are advisable for other forms of injurious pecking
Expressing perching behaviour		Single-tier, multi-tier, free-range	Sufficient space (minimum 18cm, preferably 22cm per hen), optimal perch design (>60cm high, soft, round perches, width 3-6 cm, step-wise design)
Expressing ranging behaviour		Free-range	Lower stocking densities and flock sizes, shelter and shade (e.g., trees or verandas), grass covered range

4.4 Mental wellbeing

Hens are able to experience complex negative and positive emotional states, which are measured by behavioural and physiological changes^{239,240}. Most of the work on hens has concentrated on negative states such as frustration, pain, stress and physical restrictions (as discussed in earlier sections). However, positive experiences, such as pleasure, play and social bonding, are equally as important as the absence of negative experiences in order for animals to have a good life^{241–243}.

4.4.1 Negative emotional states

Chickens likely experience pain²⁴⁴ as nociceptors are expressed throughout their body^{245,246} and they elicit a behavioural response to painful stimuli such as feather removal²⁴⁷. Most work investigating pain in hens has been associated with beak trimming^{169,244,248,249} and osteoporosis and bone breaks, including keel bone damage^{81,86} (as discussed in earlier sections). To reduce hens experiencing pain in cage-free systems, management methods to minimize injurious pecking and improve skeletal health (discussed earlier) should be implemented.

Stress negatively affects the mental wellbeing of hens, as well as impacting productivity, for example, heat stress is found to decrease egg production^{250–252}, and stressed chicks went on to have more feather damage and injuries as adults²⁵³. Common environmental stressors that should be considered in cage-free systems include high stocking density, changes in management practices, changes in social interactions or changes to resource access, and can result in increased corticosterone concentrations and behavioural changes^{232,254–256}.

In cage-free systems, providing good quality environmental enrichment can reduce negative states. Enrichment can improve hens' ability to cope with stressors; hens housed in an enriched environment had reduced startle responses compared to control hens²⁵⁷. Also, early enrichment was found to increase visits to the range and reduced corticosterone concentrations indicating improved adaptation to environmental stressors²³².

Table 4. Summary of recommendations to address the most common welfare issues related to laying hens' mental wellbeing in cage-free housing systems.

Welfare consequence	Housing system	Recommendation
Frustration	Single-tier, multi-tier, free-range	Sufficient space, environmental enrichment (perches, pecking substrates, litter, outdoor access/ verandas)
Fear	Single-tier, multi-tier, free-range	Early exposure to the housing system/ range, environmental enrichment
Pain (beak trimming, bone fractures)	Single-tier, multi-tier, free-range	Environmental enrichment, breeding for better bone health, optimal perch and house design
Stress	Single-tier, multi-tier, free-range	Lower stocking densities, sufficient space allowance, environmental enrichment

4.4.2 Positive emotional states

Exploratory behaviour (foraging and feeding behaviour in poultry) is thought to be one of the best indicators of positive welfare in various species and it is rewarding²⁵⁸. Perching likely induces positive emotional states and represents a positive cognitive enrichment for hens²⁵⁹. Comfort behaviour is rewarding and associated with positive affective states in multiple species including laying hens²⁵⁸. Different comfort behaviours are often synchronized such as dustbathing (e.g., in hens with outdoor access)¹⁹⁷ and preening²⁶⁰. Synchronisation is proposed as an indicator of positive welfare in group-housed, gregarious animals^{258,261,262}, and it is important as it can promote positive welfare throughout an entire group by using a few individuals^{258,262}.

4.5 Measuring welfare of laying hens

It is important to assess the welfare of animals using animal-based outcomes to determine their physical and mental wellbeing and behavioural expression²⁶³. Animal-based outcomes are measures made directly on the animal or from farm records²⁶⁴. The provision of certain resources (e.g. outdoor access, environmental enrichment) in cage-free systems can increase the welfare potential of that system, but these systems also need to be well managed in order to deliver good welfare. Therefore, to ascertain that cage-free systems with a higher welfare potential actually result in good welfare, welfare must be measured using animal-based indicators. A robust welfare outcomes monitoring programme will help identify any welfare issues and drive continuous improvement. Recently EFSA have identified important animal-based measures for laying hens, including 'iceberg indicators' which are welfare outcomes which can have multiple causes, such as injurious pecking, plumage damage, and wounds¹³.

Assessment protocols, such as the Welfare Quality® (WQ®) project, have been developed based on animal welfare frameworks (e.g. the Five Freedoms or Five Domains), to provide a detailed overview of animal welfare as well as indicating the causes of the welfare state measured²⁶⁵. However, such extensive welfare assessment protocols can be time consuming and require specific training. Other protocols have been developed to require fewer measures and be more practical, such as the AssureWel project. Qualitative Behaviour Assessment (QBA)²⁶⁶ is another assessment protocol and is used in the Welfare Quality Assessment protocol for laying hens, as an indicator of both negative and positive welfare²⁶⁷.

The main welfare measures recommended for laying hens are disease incidence, keel bone fractures, feather cover, mortality and flock behaviour (e.g. fearfulness). Other measures include feather cleanliness, foot pad dermatitis and beak trimming. These measures can be scored using AssureWel²⁶⁸, and LayWel²⁶⁹ protocols. Behavioural measures can be made, including dustbathing, ranging, perching, foraging (indicators of positive emotional states) and aggressive and injurious pecking and smothering (indicators of negative emotional states)²⁷⁰.

4.6 Conclusion

While cage-free housing systems for laying hens have a higher welfare potential compared to caged systems, there are still welfare problems, such as disease outbreak, feather pecking and keel bone fractures, which can occur in these systems. Ensuring good welfare in cage-free systems requires the right combination of house design, genetics, rearing conditions and management to allow hens to express their behavioural preferences (e.g. perching, dustbathing and foraging), support good health and normal biological functioning (e.g. providing clean, dry litter and sheds designed to minimise injuries) and promote positive mental states (e.g. through exploration of an outdoor range) while minimising negative experiences (e.g. reducing stressors).

4.7 References

1. Webster, A. B. Behavior of Chickens. in *Commercial Chicken Meat and Egg Production* (eds. Bell, D. D. & Weaver, W. D.) 71–86 (Springer US, Boston, MA, 2002). doi:10.1007/978-1-4615-0811-3_6.
2. Schütz, K. E., Forkman, B. & Jensen, P. Domestication effects on foraging strategy, social behaviour and different fear responses: a comparison between the red junglefowl (*Gallus gallus*) and a modern layer strain. *Applied Animal Behaviour Science* **74**, 1–14 (2001).
3. Weeks, C. A. & Nicol, C. J. Behavioural needs, priorities and preferences of laying hens. *World's Poultry Science Journal* **62**, 296–307 (2006).
4. Appleby, M. C., Hughes, B. O. & Elson, A. H. *Poultry Production Systems. Behaviour, Management and Welfare*. (CAB International, 1992).
5. Newberry, R. C., Estevez, I. & Keeling, L. J. Group size and perching behaviour in young domestic fowl. *Applied Animal Behaviour Science* **73**, 117–129 (2001).
6. Skånberg, L., Kjærsgaard Nielsen, Cecilie Bramgaard & Keeling, L. J. Litter and perch type matter already from the start: exploring preferences and perch balance in laying hen chicks. *Poultry Science* **100**, 431–440 (2021).
7. Cordiner, L. S. & Savory, C. J. Use of perches and nestboxes by laying hens in relation to social status, based on examination of consistency of ranking orders and frequency of interaction. *Applied Animal Behaviour Science* **71**, 305–317 (2001).
8. Wichman, A. & Keeling, L. J. Hens are motivated to dustbathe in peat irrespective of being reared with or without a suitable dustbathing substrate. *Animal Behaviour* **75**, 1525–1533 (2008).
9. van Liere, D. W., Kooijman, J. & Wiepkema, P. R. Dustbathing behaviour of laying hens as related to quality of dustbathing material. *Applied Animal Behaviour Science* **26**, 127–141 (1990).
10. Borchelt, P. L. & Overmann, S. R. Development of dustbathing in bobwhite quail. I. Effects of age, experience, texture of dust, strain, and social facilitation. *Developmental Psychobiology* **7**, 305–313 (1974).
11. FAOSTAT. FAO statistics database. <https://www.fao.org/faostat/en/#data> (Undated).
12. Guyonnet, V. How laying hens are kept around the world - Poultry International - August 2022 - page 4. *WATT Poultry International* https://www.poultryinternational-digital.com/poultryinternational/august_2022/MobilePagedReplica.action?pm=1&folio=4#pg6 (2022).
13. EFSA Panel on Animal Health and Animal Welfare (AHAW) *et al.* Welfare of laying hens on farm. *EFSA Journal* **21**, e07789 (2023).
14. FAO. Global Livestock Environmental Assessment Model (GLEAM) v3.0. https://foodandagricultureorganization.shinyapps.io/GLEAMV3_Public/ (Undated).
15. Heerkens, J. L. T., Delezie, E., Ampe, B., Rodenburg, T. B. & Tuytens, F. A. M. Ramps and hybrid effects on keel bone and foot pad disorders in modified aviaries for laying hens. *Poultry Science* **95**, 2479–2488 (2016).
16. Otte, J. *et al.* Industrial Livestock Production and Global Health Risks.
17. Scientific Task Force. *Scientific Task Force on Avian Influenza and Wild Birds Statement on: H5N8 Highly Pathogenic Avian Influenza (HPAI) in Poultry and Wild Birds*. https://www.cms.int/sites/default/files/Scientific%20Task%20Force%20on%20Avian%20Influenza%20and%20Wild%20Birds%20H5N8%20HPAI_December%202016_FINAL.pdf (2016).
18. Riddle, E. R., Ali, A. B. A., Campbell, D. L. M. & Siegford, J. M. Space use by 4 strains of laying hens to perch, wing flap, dust bathe, stand and lie down. *PLOS ONE* **13**, e0190532 (2018).
19. Mench, J. A. & Blatchford, R. A. Determination of space use by laying hens using kinematic analysis. *Poultry Science* **93**, 794–798 (2014).
20. Hughes, B. O. Conventional and Shallow Cages: A Summary of Research from Welfare and Production Aspects. *World's Poultry Science Journal* **39**, 218–228 (1983).
21. Sohail, S. S., Bryant, M. M. & Roland, D. A. Effect of Reducing Cage Density on Performance and Economics of Second-Cycle (Force Rested) Commercial Leghorns. *Journal of Applied Poultry Research* **13**, 401–405 (2004).
22. Edwards, L. E. & Hemsworth, P. H. The impact of management, husbandry and stockperson decisions on the welfare of laying hens in Australia. *Anim. Prod. Sci.* **61**, 944–967 (2021).
23. Hofmann, T., Schmucker, S., Grashorn, M. & Stefanski, V. Short- and long-term consequences of stocking density during rearing on the immune system and welfare of laying hens. *Poultry Science* **100**, 101243 (2021).
24. Olsson, I. A. S. & Keeling, L. J. Night-time roosting in laying hens and the effect of thwarting access to perches. *Applied Animal Behaviour Science* **68**, 243–256 (2000).
25. Rodenburg, T. B. *et al.* Welfare assessment of laying hens in furnished cages and non-cage systems: an

- on-farm comparison. *Animal Welfare* **17**, 363–373 (2008).
26. Nicol, C. J. Behavioural responses of laying hens following a period of spatial restriction. *Animal Behaviour* **35**, 1709–1719 (1987).
 27. Platz, S., Heyn, E., Hergt, F., Weigl, B. & Erhard, M. Comparative study on the behaviour, health and productivity of laying hens in a furnished cage and an aviary system. *Berl Munch Tierarztl Wochenschr* **122**, 235–240 (2009).
 28. Nicol, C. J. Effect of cage height and area on the behaviour of hens housed in battery cages. *British Poultry Science* **28**, 327–335 (1987).
 29. Louton, H., Bergmann, S., Reese, S., Erhard, M. H. & Rauch, E. Dust-bathing behavior of laying hens in enriched colony housing systems and an aviary system. *Poultry Science* **95**, 1482–1491 (2016).
 30. Duncan, I. J. H. & Kite, V. G. Nest site selection and nest-building behaviour in domestic fowl. *Animal Behaviour* **37**, 215–231 (1989).
 31. Brantsæter, M. *et al.* Exposure to Increased Environmental Complexity during Rearing Reduces Fearfulness and Increases Use of Three-Dimensional Space in Laying Hens (*Gallus gallus domesticus*). *Front. Vet. Sci.* **3**, 180507 (2016).
 32. Brantsæter, M. *et al.* Rearing Laying Hens in Aviaries Reduces Fearfulness following Transfer to Furnished Cages. *Front. Vet. Sci.* **3**, 179397 (2016).
 33. Hansen, I., Braastad, B. O., Storbråten, J. & Tofastrud, M. Differences in Fearfulness Indicated by Tonic Immobility Between Laying Hens in Aviaries and in Cages. *Animal Welfare* **2**, 105–112 (1993).
 34. Banks, E. M., Wood-Gush, D. G., Hughes, B. O. & Mankovich, N. J. Social rank and priority of access to resources in domestic fowl. *Behavioural Processes* **4**, 197–209 (1979).
 35. Shimmura, T. *et al.* Relation between social order and use of resources in small and large furnished cages for laying hens. *British Poultry Science* **49**, 516–524 (2008).
 36. Staaveren, N. van & Harlander, A. Cause and prevention of injurious pecking in chickens. in *Understanding the behaviour and improving the welfare of chickens* (Burleigh Dodds Science Publishing, 2020).
 37. Nicol, C. J. *et al.* *Farmed Bird Welfare Science Review*. (Melbourne: Department of Economic Development, Jobs, Transport and Resources., 2017).
 38. EFSA. Opinion of the Scientific Panel on Animal Health and Welfare (AHAW) on a request from the Commission related to the welfare aspects of various systems of keeping laying hens. *EFSA Journal* **3**, 197 (2005).
 39. Preisinger, R. Innovative layer genetics to handle global challenges in egg production. *British Poultry Science* **59**, 1–6 (2018).
 40. FAWC, F. A. W. C. *Opinion on Enriched Cages for Laying Hens*. <http://www.fawc.org.uk/pdf/enriched-cages.pdf> (2007).
 41. ISA. *ISA Brown Product Guide*. https://www.isa-poultry.com/documents/1399/ISA_Brown_CS_product_guide_cage_EN_L1211-1.pdf (2024).
 42. Lohmann. *Lohmann Brown - Classic Layers Management Guide*. <https://lohmann-breeders.com/media/strains/cage/management/LOHMANN-Brown-Classic-Cage.pdf> (2024).
 43. Fernyhough, M., Nicol, C. J., van de Braak, T., Toscano, M. J. & Tønnessen, M. The Ethics of Laying Hen Genetics. *J Agric Environ Ethics* **33**, 15–36 (2020).
 44. Su, G., Kjaer, J. B. & Sorensen, P. Variance components and selection response for feather-pecking behavior in laying hens. *Poultry Science* **84**, 14–21 (2005).
 45. Muir, W. M. & Cheng, H. W. Chapter 12 - Genetic influences on the behavior of chickens associated with welfare and productivity. in *Genetics and the Behavior of Domestic Animals (Third Edition)* (ed. Grandin, T.) 463–506 (Academic Press, 2014). doi:10.1016/B978-0-323-85752-9.00012-3.
 46. Brinker, T., Bijma, P., Visscher, J., Rodenburg, T. B. & Ellen, E. D. Plumage condition in laying hens: genetic parameters for direct and indirect effects in two purebred layer lines. *Genet Sel Evol* **46**, 1–10 (2014).
 47. Candelotto, L. *et al.* Genetic variation of keel and long bone skeletal properties for 5 lines of laying hens. *Journal of Applied Poultry Research* **29**, 937–946 (2020).
 48. Nicol, C. J. *Applied Ethology of Laying Hens*. (The behavioural biology of chickens, 2015).
 49. Dawkins, M. S. Animal welfare and efficient farming: is conflict inevitable? *Anim. Prod. Sci.* **57**, 201–208 (2016).
 50. Fleming, R. H., McCormack, H. A., McTeir, L. & Whitehead, C. C. Relationships between genetic, environmental and nutritional factors influencing osteoporosis in laying hens. *British Poultry Science* **47**, 742–755 (2006).
 51. Kaufmann, F., Nehrenhaus, U. & Andersson, R. Duale Genetiken als Legehennen für die ökologische

- Legehennenhaltung. in (eds. Heuwinkel, H., Wolfrum, S., Wiesinger, K., Reents, H. J. & Hülsbergen, K.-J.) (Verlag Dr. Köster, Berlin, 2017).
52. Giersberg, M. F., Spindler, B. & Kemper, N. Assessment of Plumage and Integument Condition in Dual-Purpose Breeds and Conventional Layers. *Animals* **7**, 97 (2017).
 53. Giersberg, M. F., Spindler, B. & Kemper, N. Linear Space Requirements and Perch Use of Conventional Layer Hybrids and Dual-Purpose Hens in an Aviary System. *Front. Vet. Sci.* **6**, (2019).
 54. Compassion In World Farming. *ALTERNATIVES TO MALE CHICK CULLING*. <https://www.compassioninfoodbusiness.com/media/7455154/position-on-alternatives-to-male-chick-culling-2023.pdf> (2023).
 55. Weeks, C. A., Brown, S. N., Richards, G., Wilkins, L. J. & Knowles, T. G. Levels of mortality associated with different housing systems for laying hens in the UK. in 28–29 (2011).
 56. Schuck-Paim, C., Negro-Calduch, E. & Alonso, W. J. Laying hen mortality in different indoor housing systems: a meta-analysis of data from commercial farms in 16 countries. *Sci Rep* **11**, 3052 (2021).
 57. Cotra, A. *How Will Hen Welfare Be Impacted by the Transition to Cage-Free Housing*. (2017).
 58. Ferry Leenstra *et al.* Laying hen performance in different production systems; why do they differ and how to close the gap? Results of discussions with groups of farmers in The Netherlands, Switzerland and France, benchmarking and model calculations. *Europ. Poult. Sci.* **78**, (2014).
 59. Schjøll, A., Borgen, S. O. & Alfnes, F. *Consumer Preference for Animal Welfare When Buying Eggs. National Institute for Consumer Research Report*. (2013).
 60. Rodenburg, T. B., Bolhuis, J. E., Koopmanschap, R. E., Ellen, E. D. & Decuyper, E. Maternal care and selection for low mortality affect post-stress corticosterone and peripheral serotonin in laying hens. *Physiology & Behavior* **98**, 519–523 (2009).
 61. van Staaveren, N. *et al.* Housing and Management Practices on 33 Pullet Farms in Canada. *Animals* **9**, 49 (2019).
 62. PERMIN, A., NANSEN, P., BISGAARD, M. & FRANDBSEN, F. *Ascaridia galli* infections in free-range layers fed on diets with different protein contents. *British Poultry Science* **39**, 441–445 (1998).
 63. Shifaw, A. *et al.* Global and regional prevalence of helminth infection in chickens over time: a systematic review and meta-analysis. *Poultry Science* **100**, 101082 (2021).
 64. Sharma, N., Hunt, P. W., Hine, B. C. & Ruhnke, I. The impacts of *Ascaridia galli* on performance, health, and immune responses of laying hens: new insights into an old problem. *Poultry Science* **98**, 6517–6526 (2019).
 65. Lay, D. C. *et al.* Hen welfare in different housing systems1. *Poultry Science* **90**, 278–294 (2011).
 66. Tomley, F. M. & Sparagano, O. Spotlight on avian pathology: red mite, a serious emergent problem in layer hens. *Avian Pathology* **47**, 533–535 (2018).
 67. Van Emous, R. Verwachte schade bloedluis 21 miljoen euro. *Pluimveeweb.nl*. (2017).
 68. Wang, F. F., Wang, M., Xu, F. R., Liang, D. M. & Pan, B. L. Survey of prevalence and control of ectoparasites in caged poultry in China. *Veterinary Record* **167**, 934–937 (2010).
 69. Mul, M. F. *et al.* Development of a model forecasting *Dermanyssus gallinae*'s population dynamics for advancing Integrated Pest Management in laying hen facilities. *Veterinary Parasitology* **245**, 128–140 (2017).
 70. David, B., Mejdell, C., Michel, V., Lund, V. & Moe, R. O. Air Quality in Alternative Housing Systems may have an Impact on Laying Hen Welfare. Part II—Ammonia. *Animals* **5**, 886–896 (2015).
 71. Le Bouquin, S. *et al.* Aerial dust concentration in cage-housed, floor-housed, and aviary facilities for laying hens. *Poultry Science* **92**, 2827–2833 (2013).
 72. Rodenburg, T. B., Reu, K. de & Tuytens, F. A. M. Performance, welfare, health and hygiene of laying hens in non-cage systems in comparison with cage systems. *Alternative systems for poultry: health, welfare and productivity* 210–224 (2012) doi:10.1079/9781845938246.0210.
 73. Bestman, M. & Bikker-Ouwejan, J. Predation in Organic and Free-Range Egg Production. *Animals* **10**, 177 (2020).
 74. Bassler, A., Cizuk, P. & Sjin, K. Management of laying hens in mobile houses - a review of experiences. *In Ecological animal husbandry in the Nordic countries. Proceedings from NJF-seminar No. 303, Horsens, Denmark* 45–50 (2000).
 75. Hörning, B., Höfner, M., Trei, G. & Fölsch, D. W. Free-range husbandry of laying hens. *Board of Trustees for Technology and Construction in Agriculture (KTBL)-Working Paper* 31–47 (2002).
 76. Barrett, J., Rayner, A. C., Gill, R., Willings, T. H. & Bright, A. Smothering in UK free-range flocks. Part 1: incidence, location, timing and management. *Veterinary Record* **175**, 19–19 (2014).
 77. Bright, A. & Johnson, E. A. Smothering in commercial free-range laying hens: a preliminary investigation. *Veterinary Record* **168**, 512–512 (2011).

78. Rayner, A. C., Gill, R., Brass, D., Willings, T. H. & Bright, A. Smothering in UK free-range flocks. Part 2: investigating correlations between disease, housing and management practices. *Veterinary Record* **179**, 252–252 (2016).
79. Riber, A. B. Development with age of nest box use and gregarious nesting in laying hens. *Applied Animal Behaviour Science* **123**, 24–31 (2010).
80. Kaufmann-Bart, M. & Hoop, R. K. Diseases in chicks and laying hens during the first 12 years after battery cages were banned in Switzerland. *Veterinary Record* **164**, 203–207 (2009).
81. Webster, A. B. Welfare implications of avian osteoporosis. *Poultry Science* **83**, 184–192 (2004).
82. Toscano, M. *et al.* Modeling collisions in laying hens as a tool to identify causative factors for keel bone fractures and means to reduce their occurrence and severity. *PLOS ONE* **13**, e0200025 (2018).
83. Wilkins, L. J., Brown, S. N., Zimmerman, P. H., Leeb, C. & Nicol, C. J. Investigation of palpation as a method for determining the prevalence of keel and furculum damage in laying hens. *Veterinary Record* **155**, 547–549 (2004).
84. Sherwin, C. M., Richards, G. J. & Nicol, C. J. Comparison of the welfare of layer hens in 4 housing systems in the UK. *British Poultry Science* **51**, 488–499 (2010).
85. Wilkins, L. J. *et al.* Influence of housing system and design on bone strength and keel bone fractures in laying hens. *Veterinary Record* **169**, 414–414 (2011).
86. Käppeli, S., Gebhardt-Henrich, S. G., Fröhlich, E., Pfulg, A. & Stoffel, M. H. Prevalence of keel bone deformities in Swiss laying hens. *British Poultry Science* **52**, 531–536 (2011).
87. Baur, S., Rufener, C., Toscano, M. J. & Geissbühler, U. Radiographic Evaluation of Keel Bone Damage in Laying Hens—Morphologic and Temporal Observations in a Longitudinal Study. *Front. Vet. Sci.* **7**, (2020).
88. Thøfner, I. C. N., Dahl, J. & Christensen, J. P. Keel bone fractures in Danish laying hens: Prevalence and risk factors. *PLOS ONE* **16**, e0256105 (2021).
89. Rufener, C. & Makagon, M. M. Keel bone fractures in laying hens: a systematic review of prevalence across age, housing systems, and strains. *Journal of Animal Science* **98**, S36–S51 (2020).
90. Casey-Trott, T. M., Guerin, M. T., Sandilands, V., Torrey, S. & Widowski, T. M. Rearing system affects prevalence of keel-bone damage in laying hens: a longitudinal study of four consecutive flocks. *Poultry Science* **96**, 2029–2039 (2017).
91. Nasr, M. a. F., Murrell, J., Wilkins, L. J. & Nicol, C. J. The effect of keel fractures on egg-production parameters, mobility and behaviour in individual laying hens. *Animal Welfare* **21**, 127–135 (2012).
92. Richards, G. J. *et al.* Use of radiography to identify keel bone fractures in laying hens and assess healing in live birds. *Veterinary Record* **169**, 279–279 (2011).
93. Riber, A. B., Casey-Trott, T. M. & Herskin, M. S. The Influence of Keel Bone Damage on Welfare of Laying Hens. *Front. Vet. Sci.* **5**, (2018).
94. Nasr, M. A. F. *et al.* Positive affective state induced by opioid analgesia in laying hens with bone fractures. *Applied Animal Behaviour Science* **147**, 127–131 (2013).
95. Moinard, C. *et al.* Accuracy of laying hens in jumping upwards and downwards between perches in different light environments. *Applied Animal Behaviour Science* **85**, 77–92 (2004).
96. Gebhardt-Henrich, S. G. & Fröhlich, E. K. F. Early Onset of Laying and Bumblefoot Favor Keel Bone Fractures. *Animals* **5**, 1192–1206 (2015).
97. Sandilands, V., Moinard, C. & Sparks, N. H. C. Providing laying hens with perches: fulfilling behavioural needs but causing injury? *British Poultry Science* **50**, 395–406 (2009).
98. Heerkens, J. L. T. *et al.* Risk factors associated with keel bone and foot pad disorders in laying hens housed in aviary systems. *Poultry Science* **95**, 482–488 (2016).
99. EFSA Panel on Animal Health and Animal Welfare (AHAW). Scientific Opinion on welfare aspects of the use of perches for laying hens. *EFSA Journal* **13**, 4131 (2015).
100. Stratmann, A. *et al.* Modification of aviary design reduces incidence of falls, collisions and keel bone damage in laying hens. *Applied Animal Behaviour Science* **165**, 112–123 (2015).
101. Kozak, M. *et al.* Use of space by domestic chicks housed in complex aviaries. *Applied Animal Behaviour Science* **181**, 115–121 (2016).
102. Scholz, B., Kjaer, J. B. & Schrader, L. Analysis of landing behaviour of three layer lines on different perch designs. *British Poultry Science* **55**, 419–426 (2014).
103. Stratmann, A. *et al.* Soft Perches in an Aviary System Reduce Incidence of Keel Bone Damage in Laying Hens. *PLOS ONE* **10**, e0122568 (2015).
104. Jung, L. *et al.* Possible risk factors for keel bone damage in organic laying hens. *animal* **13**, 2356–2364 (2019).
105. Gunnarsson, S., Yngvesson, J., Keeling, L. J. & Forkman, B. Rearing without early access to perches impairs the spatial skills of laying hens. *Applied Animal Behaviour Science* **67**, 217–228 (2000).

106. Heikkilä, M., Wichman, A., Gunnarsson, S. & Valros, A. Development of perching behaviour in chicks reared in enriched environment. *Applied Animal Behaviour Science* **99**, 145–156 (2006).
107. Colson, S., Arnould, C. & Michel, V. Influence of rearing conditions of pullets on space use and performance of hens placed in aviaries at the beginning of the laying period. *Applied Animal Behaviour Science* **111**, 286–300 (2008).
108. WANG, G., EKSTRAND, C. & SVEDBERG, J. Wet litter and perches as risk factors for the development of foot pad dermatitis in floor-housed hens. *British Poultry Science* **39**, 191–197 (1998).
109. Blatchford, R. A., Fulton, R. M. & Mench, J. A. The utilization of the Welfare Quality® assessment for determining laying hen condition across three housing systems. *Poultry Science* **95**, 154–163 (2016).
110. Yilmaz Dikmen, B., İpek, A., Şahan, Ü., Petek, M. & Sözcü, A. Egg production and welfare of laying hens kept in different housing systems (conventional, enriched cage, and free range). *Poultry Science* **95**, 1564–1572 (2016).
111. Tauson, R. & Abrahamsson, P. Foot and Skeletal Disorders in Laying Hens: Effects of Perch Design, Hybrid, Housing System and Stocking Density. *Acta Agriculturae Scandinavica, Section A — Animal Science* **44**, 110–119 (1994).
112. Blokhuis, H. J. *et al.* The LayWel project: welfare implications of changes in production systems for laying hens. *World's Poultry Science Journal* **63**, 101–114 (2007).
113. Elson, A. H. European study on the comparative welfare of laying hens in cage and non-cage systems. *CABI Databases, Arch. Geflugelk* (2006).
114. Dämmrich, K., Loppnow, H., Stünzi, H. & Weiss, E. Stoffwechselstörungen. *General pathology for veterinarians and students of veterinary medicine. Parey, Berlin, Hamburg* **8**, 64–153 (1990).
115. Keutgen, H., Wurm, S. & Ueberschär, S. Pathologic-anatomic investigations in laying hens in various housing systems. *Dtsch Tierarztl Wochenschr* **106**, 127–133 (1999).
116. Weitzenbürger, D., Vits, A., Hamann, H., Hewicker-Trautwein, M. & Distl, O. [Evaluation of foot pad health of laying hens in small group housing systems and furnished cages]. *Berl Munch Tierarztl Wochenschr* **118**, 270–279 (2005).
117. Riber, A. B. & Hinrichsen, L. K. Keel-bone damage and foot injuries in commercial laying hens in Denmark. *Animal Welfare* **25**, 179–184 (2016).
118. Pickel, T., Schrader, L. & Scholz, B. Pressure load on keel bone and foot pads in perching laying hens in relation to perch design. *Poultry Science* **90**, 715–724 (2011).
119. Engel, J. M. The effects of floor space allowance and nest box access on the welfare of caged laying hens (*Gallus gallus domesticus*).
120. Savory, C. J., Jack, M. C. & Sandilands, V. Behavioural responses to different floor space allowances in small groups of laying hens. *British Poultry Science* **47**, 120–124 (2006).
121. LayWel. Welfare implications of changes in production systems for laying hens. (2006).
122. Guo, Y. Y., Song, Z. G., Jiao, H. C., Song, Q. Q. & Lin, H. The effect of group size and stocking density on the welfare and performance of hens housed in furnished cages during summer. *Animal Welfare* **21**, 41–49 (2012).
123. Appleby, M. C., Maguire, S. N. & McRae, H. E. Nesting and floor laying by domestic hens in a commercial flock. *British Poultry Science* (1986) doi:10.1080/00071668608416856.
124. Zupan, M., Kruschwitz, A., Buchwalder, T., Huber-Eicher, B. & Štuhec, I. Comparison of the Prelaying Behavior of Nest Layers and Litter Layers. *Poultry Science* **87**, 399–404 (2008).
125. Huber, H. U., Fölsch, D. W. & Stähli, U. Influence of various nesting materials on nest site selection of the domestic hen. *British Poultry Science* (1985) doi:10.1080/00071668508416824.
126. Hemsworth, P. H. & Edwards, L. E. Natural behaviours, their drivers and their implications for laying hen welfare. *Anim. Prod. Sci.* **61**, 915–930 (2020).
127. Cronin, G. M., Barnett, the late J. L. & Hemsworth, P. H. The importance of pre-laying behaviour and nest boxes for laying hen welfare: a review. *Anim. Prod. Sci.* **52**, 398–405 (2012).
128. Buchwalder, T. & Fröhlich, E. K. Assessment of colony nests for laying hens in conjunction with the authorization procedure. *Applied Animal Behaviour Science* **134**, 64–71 (2011).
129. Struelens, E. *et al.* Influence of nest seclusion and nesting material on pre-laying behaviour of laying hens. *Applied Animal Behaviour Science* **112**, 106–119 (2008).
130. Stämpfli, K., Roth, B. A., Buchwalder, T. & Fröhlich, E. K. F. Influence of nest-floor slope on the nest choice of laying hens. *Applied Animal Behaviour Science* **135**, 286–292 (2011).
131. Lentfer, T. L., Gebhardt-Henrich, S. G., Fröhlich, E. K. F. & von Borell, E. Influence of nest site on the behaviour of laying hens. *Applied Animal Behaviour Science* **135**, 70–77 (2011).
132. Riber, A. B. & Nielsen, B. L. Changes in position and quality of preferred nest box: Effects on nest box use by laying hens. *Applied Animal Behaviour Science* **148**, 185–191 (2013).

133. Clausen, T. & Riber, A. B. Effect of heterogeneity of nest boxes on occurrence of gregarious nesting in laying hens. *Applied Animal Behaviour Science* **142**, 168–175 (2012).
134. Riber, A. B. Gregarious nesting—An anti-predator response in laying hens. *Applied Animal Behaviour Science* **138**, 70–78 (2012).
135. Hunniford, M. E., Torrey, S., Bédécarrats, G., Duncan, I. J. H. & Widowski, T. M. Evidence of competition for nest sites by laying hens in large furnished cages. *Applied Animal Behaviour Science* **161**, 95–104 (2014).
136. Kruschwitz, A., Zupan, M., Buchwalder, T. & Huber-Eicher, B. Nest preference of laying hens (*Gallus gallus domesticus*) and their motivation to exert themselves to gain nest access. *Applied Animal Behaviour Science* **112**, 321–330 (2008).
137. Ringgenberg, N., Fröhlich, E. K. F., Harlander-Matauschek, A., Würbel, H. & Roth, B. A. Does nest size matter to laying hens? *Applied Animal Behaviour Science* **155**, 66–73 (2014).
138. Ringgenberg, N. *et al.* Nest choice in laying hens: Effects of nest partitions and social status. *Applied Animal Behaviour Science* **169**, 43–50 (2015).
139. Appleby, M. C. Factors Affecting Floor Laying By Domestic Hens: A Review. *World's Poultry Science Journal* **40**, 241–249 (1984).
140. Jones, D. R. *et al.* Microbiological impact of three commercial laying hen housing systems¹. *Poultry Science* **94**, 544–551 (2015).
141. Singh, R., Cheng, K. M. & Silversides, F. G. Production performance and egg quality of four strains of laying hens kept in conventional cages and floor pens¹. *Poultry Science* **88**, 256–264 (2009).
142. Mirosh, L. W., McGINNIS, J. & Sperry, W. Environmental Factors Affecting the Egg Laying Habits of White Leghorns¹. *Poultry Science* **65**, 693–695 (1986).
143. Appleby, M. C., Hogarth, G. S., Anderson, J. A., Hughes, B. O. & Whittemore, C. T. Performance of a deep litter system for egg production. *British Poultry Science* **29**, 735–751 (1988).
144. Van Horne, P. L. M. Production and economic results of commercial flocks with white layers in aviary systems and battery cages. *British Poultry Science* **37**, 255–261 (1996).
145. Abrahamsson, P. & Tauson, R. Performance and Egg Quality of Laying Hens in an Aviary System. *Journal of Applied Poultry Research* **7**, 225–232 (1998).
146. Heerkens, J. L. T. *et al.* Specific characteristics of the aviary housing system affect plumage condition, mortality and production in laying hens. *Poultry Science* **94**, 2008–2017 (2015).
147. Steinfeldt, S. & Nielsen, B. L. Welfare of organic laying hens kept at different indoor stocking densities in a multi-tier aviary system. I: egg laying, and use of veranda and outdoor area. *Animal* **9**, 1509–1517 (2015).
148. Campbell, D. L. M. Floor egg laying: can management investment prevent it? *Journal of Applied Poultry Research* **32**, 100371 (2023).
149. Cooper, J. & Albentosa, M. J. Behavioural priorities of laying hens. *Avian and Poultry Biology Reviews* 127–149 (2003).
150. Green, L. E., Lewis, K., Kimpton, A. & Nicol, C. J. Cross-sectional study of the prevalence of feather pecking in laying hens in alternative systems and its associations with management and disease. *Veterinary Record* **147**, 233–238 (2000).
151. Lambton, S. L., Knowles, T. G., Yorke, C. & Nicol, C. J. The risk factors affecting the development of gentle and severe feather pecking in loose housed laying hens. *Applied Animal Behaviour Science* **123**, 32–42 (2010).
152. Nicol, C. J. *et al.* The prevention and control of feather pecking: application to commercial systems. *World's Poultry Science Journal* **69**, 775–788 (2013).
153. Rodenburg, T. B. *et al.* The prevention and control of feather pecking in laying hens: identifying the underlying principles. *World's Poultry Science Journal* **69**, 361–374 (2013).
154. Coton, J. *et al.* Feather pecking in laying hens housed in free-range or furnished-cage systems on French farms. *British Poultry Science* (2019).
155. Harlander-Matauschek, A. & Bessei, W. Feather eating and crop filling in laying hens. *CABI Databases, Archiv FurGeflugelkunde* 241 (2005).
156. Blokhuis, H. J. Feather-pecking in poultry: Its relation with ground-pecking. *Applied Animal Behaviour Science* **16**, 63–67 (1986).
157. Lindberg, A. C. & Nicol, C. J. An evaluation of the effect of operant feeders on welfare of hens maintained on litter. *Applied Animal Behaviour Science* **41**, 211–227 (1994).
158. Drake, K. A., Donnelly, C. A. & Dawkins, M. S. Influence of rearing and lay risk factors on propensity for feather damage in laying hens. *British Poultry Science* **51**, 725–733 (2010).
159. Decina, C. *et al.* An Investigation of Associations Between Management and Feather Damage in Canadian

- Laying Hens Housed in Furnished Cages. *Animals* **9**, 135 (2019).
160. Pöttsch, C. J., Lewis, K., Nicol, C. J. & Green, L. E. A cross-sectional study of the prevalence of vent pecking in laying hens in alternative systems and its associations with feather pecking, management and disease. *Applied Animal Behaviour Science* **74**, 259–272 (2001).
 161. Lambton, S. L., Knowles, T. G., Yorke, C. & Nicol, C. J. The risk factors affecting the development of vent pecking and cannibalism in free-range and organic laying hens. *Animal Welfare* **24**, 101–111 (2015).
 162. Brantsæter, M. *et al.* Problem behaviors in adult laying hens – identifying risk factors during rearing and egg production. *Poultry Science* **97**, 2–16 (2018).
 163. Gebhardt-Henrich, S. G., Mueller, S., Zanini, L. & Toscano, M. J. A survey about the welfare problem ‘toe pecking’ in Swiss laying hens. *Applied Animal Behaviour Science* **259**, 105854 (2023).
 164. Krause, E. T., Petow, S. & Kjaer, J. A note on the physiological and behavioural consequences of cannibalistic toe pecking in laying hens (*Gallus gallus domesticus*). *Archiv fur Geflugelkunde* **75**, 140–143 (2011).
 165. Lambton, S. L. *et al.* A bespoke management package can reduce levels of injurious pecking in loose-housed laying hen flocks. *Veterinary Record* **172**, 423–423 (2013).
 166. Hartcher, K. M. *et al.* The effects of environmental enrichment and beak-trimming during the rearing period on subsequent feather damage due to feather-pecking in laying hens. *Poultry Science* **94**, 852–859 (2015).
 167. Glatz, P. C. Effects of beak trimming and restraint on heart rate, food intake, body weight and egg production in hens. *British Poultry Science* **28**, 601–611 (1987).
 168. Gentle, M. J. The acute effects of amputation on peripheral trigeminal afferents in *Gallus gallus var domesticus*. *Pain* **46**, 97–103 (1991).
 169. Marchant-Forde, R. M., Fahey, A. G. & Cheng, H. W. Comparative Effects of Infrared and One-Third Hot-Blade Trimming on Beak Topography, Behavior, and Growth. *Poultry Science* **87**, 1474–1483 (2008).
 170. van Staaveren, N., Ellis, J., Baes, C. F. & Harlander-Matauschek, A. A meta-analysis on the effect of environmental enrichment on feather pecking and feather damage in laying hens. *Poultry Science* **100**, 397–411 (2021).
 171. Jung, L. & Knierim, U. Are practice recommendations for the prevention of feather pecking in laying hens in non-cage systems in line with the results of experimental and epidemiological studies? *Applied Animal Behaviour Science* **200**, 1–12 (2018).
 172. Liebers, C. J., Schwarzer, A., Erhard, M., Schmidt, P. & Louton, H. The influence of environmental enrichment and stocking density on the plumage and health conditions of laying hen pullets. *Poultry Science* **98**, 2474–2488 (2019).
 173. Dixon, L. M., Duncan, I. J. H. & Mason, G. J. The effects of four types of enrichment on feather-pecking behaviour in laying hens housed in barren environments. *Animal Welfare* **19**, 429–435 (2010).
 174. Jung, L. & Knierim, U. Differences between feather pecking and non-feather pecking laying hen flocks regarding their compliance with recommendations for the prevention of feather pecking – A matched concurrent case-control design. *Applied Animal Behaviour Science* **219**, 104839 (2019).
 175. Mahboub, H. D. H., Müller, J. & Von Borell, E. Outdoor use, tonic immobility, heterophil/lymphocyte ratio and feather condition in free-range laying hens of different genotype. *British Poultry Science* **45**, 738–744 (2004).
 176. Petek, M., Topal, E. & Cavusoglu, E. Effects of age at first access to range area on pecking behaviour and plumage quality of free-range layer chickens. *Archives Animal Breeding* **58**, 85–91 (2015).
 177. Nicol, C. J., Pöttsch, C., Lewis, K. & Green, L. E. Matched concurrent case-control study of risk factors for feather pecking in hens on free-range commercial farms in the UK. *British Poultry Science* **44**, 515–523 (2003).
 178. Bestman, M., Koene, P. & Waggenaar, J. P. Influence of farm factors on the occurrence of feather pecking in organic reared hens and their predictability for feather pecking in the laying period. *Applied Animal Behaviour Science* **121**, 120–125 (2009).
 179. de Haas, E. N. *et al.* Predicting feather damage in laying hens during the laying period. Is it the past or is it the present? *Applied Animal Behaviour Science* **160**, 75–85 (2014).
 180. Martins, S. I. F. S., Jongen, W. M. F. & van Boekel, M. A. J. S. A review of Maillard reaction in food and implications to kinetic modelling. *Trends in Food Science & Technology* **11**, 364–373 (2000).
 181. Jong, I. de, Reuvekamp, B. F. J. & Gunnink, H. Can substrate in early rearing prevent feather pecking in adult laying hens? *Animal Welfare* **22**, 305–314 (2013).
 182. de Jong, I. C., Gunnink, H., Rommers, J. M. & Bracke, M. Effect of substrate during early rearing on floor- and feather pecking behaviour in young and adult laying hens. *CABI Databases, Archiv Fur Geflugelkunde* 15–22 (2013).

183. Gilani, A.-M., Knowles, T. G. & Nicol, C. J. The effect of rearing environment on feather pecking in young and adult laying hens. *Applied Animal Behaviour Science* **148**, 54–63 (2013).
184. Haas, E. N. de, Bolhuis, J. E., Kemp, B., Groothuis, T. G. G. & Rodenburg, T. B. Parents and Early Life Environment Affect Behavioral Development of Laying Hen Chickens. *PLOS ONE* **9**, e90577 (2014).
185. Mens, A. J. W., van Krimpen, M. M. & Kwakkel, R. P. Nutritional approaches to reduce or prevent feather pecking in laying hens: any potential to intervene during rearing? *World's Poultry Science Journal* **76**, 591–610 (2020).
186. Huber-Eicher, B. & Audige, L. Analysis of risk factors for the occurrence of feather pecking in laying hen growers. *British Poultry Science* **40**, 599–604 (1999).
187. GUNNARSSON, S. Effect of rearing factors on the prevalence of floor eggs, cloacal cannibalism and feather pecking in commercial flocks of loose housed laying hens. *British Poultry Science* **40**, 12–18 (1999).
188. Schwarzer, A., Erhard, M., Schmidt, P., Zismann, M. & Louton, H. Effects of Stocking Rate and Environmental Enrichment on the Ontogeny of Pecking Behavior of Laying Hen Pullets Confined in Aviary Compartments during the First 4 Weeks of Life. *Animals* **12**, 2639 (2022).
189. Zepp, M. *et al.* The influence of stocking density and enrichment on the occurrence of feather pecking and aggressive pecking behavior in laying hen chicks. *Journal of Veterinary Behavior* **24**, 9–18 (2018).
190. Jensen, A. B., Palme, R. & Forkman, B. Effect of brooders on feather pecking and cannibalism in domestic fowl (*Gallus gallus domesticus*). *Applied Animal Behaviour Science* **99**, 287–300 (2006).
191. Gilani, A.-M., Knowles, T. G. & Nicol, C. J. The effect of dark brooders on feather pecking on commercial farms. *Applied Animal Behaviour Science* **142**, 42–50 (2012).
192. Riber, A. B. & Guzman, D. A. Effects of different types of dark brooders on injurious pecking damage and production-related traits at rear and lay in layers. *Poultry Science* **96**, 3529–3538 (2017).
193. Sirovnik, J. & Riber, A. B. Why-Oh-Why? Dark Brooders Reduce Injurious Pecking, Though Are Still Not Widely Used in Commercial Rearing of Layer Pullets. *Animals* **12**, 1276 (2022).
194. Nicol, C. 9 - Feather pecking and cannibalism: Can we really stop beak trimming? in *Advances in Poultry Welfare* (ed. Mench, J. A.) 175–197 (Woodhead Publishing, 2018). doi:10.1016/B978-0-08-100915-4.00009-9.
195. Janczak, A. M. & Riber, A. B. Review of rearing-related factors affecting the welfare of laying hens. *Poultry Science* **94**, 1454–1469 (2015).
196. Olsson, I. A. S. & Keeling, L. J. Why in earth? Dustbathing behaviour in jungle and domestic fowl reviewed from a Tinbergian and animal welfare perspective. *Applied Animal Behaviour Science* **93**, 259–282 (2005).
197. Olsson, I. A. S., Duncan, I. J. H., Keeling, L. J. & Widowski, T. M. How important is social facilitation for dustbathing in laying hens? *Applied Animal Behaviour Science* **79**, 285–297 (2002).
198. Hoppitt, W., Blackburn, L. & Laland, K. N. Response facilitation in the domestic fowl. *Animal Behaviour* **73**, 229–238 (2007).
199. van Liere, D. W. *Function and Organization of Dustbathing in Laying Hens - ProQuest*. (Wageningen University and Research, 1991).
200. Seehuus, B., Mendl, M., Keeling, L. J. & Blokhuis, H. Disrupting motivational sequences in chicks: Are there affective consequences? *Applied Animal Behaviour Science* **148**, 85–92 (2013).
201. Nicol, C. J., Caplen, G., Edgar, J. & Browne, W. J. Associations between welfare indicators and environmental choice in laying hens. *Animal Behaviour* **78**, 413–424 (2009).
202. Clark, C. E. F. *et al.* The intake pattern and feed preference of layer hens selected for high or low feed conversion ratio. *PLOS ONE* **14**, e0222304 (2019).
203. Sorosh, Z., Salari, S., Sari, M., Fayazi, J. & Tabatabaei, S. Dietary zinc supplementation and the performance and behaviour of caged laying hens. *Anim. Prod. Sci.* **59**, 331–337 (2018).
204. Zimmerman, P. H., Buijs, S. A. F., Bolhuis, J. E. & Keeling, L. J. Behaviour of domestic fowl in anticipation of positive and negative stimuli. *Animal Behaviour* **81**, 569–577 (2011).
205. Olsson, I. A. S., Keeling, L. J. & Duncan, I. J. H. Why do hens sham dustbathe when they have litter? *Applied Animal Behaviour Science* **76**, 53–64 (2002).
206. Widowski, T. M. & Duncan, I. J. H. Working for a dustbath: are hens increasing pleasure rather than reducing suffering? *Applied Animal Behaviour Science* **68**, 39–53 (2000).
207. Merrill, R. J. N., Cooper, J. J., Albentosa, M. J. & Nicol, C. J. The preferences of laying hens for perforated Astroturf over conventional wire as a dustbathing substrate in furnished cages. *Animal Welfare* **15**, 173–178 (2006).
208. Odén, K., Keeling, L. J. & Algers, B. Behaviour of laying hens in two types of aviary systems on 25 commercial farms in Sweden. *British Poultry Science* **43**, 169–181 (2002).

209. Wichman, A., Heikkilä, M., Valros, A., Forkman, B. & Keeling, L. J. Perching behaviour in chickens and its relation to spatial ability. *Applied Animal Behaviour Science* **105**, 165–179 (2007).
210. Schrader, L. & Müller, B. Night-time roosting in the domestic fowl: The height matters. *Applied Animal Behaviour Science* **121**, 179–183 (2009).
211. Brendler, C., Kipper, S. & Schrader, L. Vigilance and roosting behaviour of laying hens on different perch heights. *Applied Animal Behaviour Science* **157**, 93–99 (2014).
212. Brendler, C. & Schrader, L. Perch use by laying hens in aviary systems. *Applied Animal Behaviour Science* **182**, 9–14 (2016).
213. Donaldson, C. J. & O’Connell, N. E. The influence of access to aerial perches on fearfulness, social behaviour and production parameters in free-range laying hens. *Applied Animal Behaviour Science* **142**, 51–60 (2012).
214. Campbell, D. L. M., Makagon, M. M., Swanson, J. C. & Siegford, J. M. Perch use by laying hens in a commercial aviary¹. *Poultry Science* **95**, 1736–1742 (2016).
215. Duncan, E. T., Appleby, M. C. & Hughes, B. O. Effect of perches in laying cages on welfare and production of hens. *British Poultry Science* (1992) doi:10.1080/00071669208417441.
216. Knierim, U. Animal welfare aspects of outdoor runs for laying hens: a review. *NJAS: Wageningen Journal of Life Sciences* **54**, 133–145 (2006).
217. Keppler, C. & Foelsch, D. W. Locomotive behaviour of hens and cocks (*Gallus gallus* f. dom.) - Implications for housing systems. *Archiv fuer Tierzucht (Germany)*.
218. Bonnefous, C. *et al.* Welfare issues and potential solutions for laying hens in free range and organic production systems: A review based on literature and interviews. *Front. Vet. Sci.* **9**, 952922 (2022).
219. Larsen, H. *et al.* Individual Ranging Behaviour Patterns in Commercial Free-Range Layers as Observed through RFID Tracking. *Animals* **7**, 21 (2017).
220. Sibanda, T. Z. *et al.* Managing Free-Range Laying Hens—Part B: Early Range Users Have More Pathology Findings at the End of Lay but Have a Significantly Higher Chance of Survival—An Indicative Study. *Animals* **10**, 1911 (2020).
221. Hartcher, K. M. *et al.* Relationships between range access as monitored by radio frequency identification technology, fearfulness, and plumage damage in free-range laying hens. *animal* **10**, 847–853 (2016).
222. Campbell, D. L. M. *et al.* Outdoor stocking density in free-range laying hens: radio-frequency identification of impacts on range use. *animal* **11**, 121–130 (2017).
223. Buijs, S., Nicol, C. J., Booth, F., Richards, G. & Tarlton, J. F. Light-based monitoring devices to assess range use by laying hens. *animal* **14**, 814–823 (2020).
224. Hegelund, L., Sørensen, J. T., Kjær, J. B. & Kristensen, I. S. Use of the range area in organic egg production systems: effect of climatic factors, flock size, age and artificial cover. *British Poultry Science* **46**, 1–8 (2005).
225. Richards, G. J. *et al.* Continuous monitoring of pop hole usage by commercially housed free-range hens throughout the production cycle. *Veterinary Record* **169**, 338–338 (2011).
226. Gilani, A.-M., Knowles, T. G. & Nicol, C. J. Factors affecting ranging behaviour in young and adult laying hens. *British Poultry Science* **55**, 127–135 (2014).
227. Chielo, L. I., Pike, T. & Cooper, J. Ranging Behaviour of Commercial Free-Range Laying Hens. *Animals* **6**, 28 (2016).
228. Rodriguez-Aurrekoetxea, A. & Estevez, I. Use of space and its impact on the welfare of laying hens in a commercial free-range system. *Poultry Science* **95**, 2503–2513 (2016).
229. Reiter, K., Oestreicher, U., Peschke, W. & Damme, K. Individual use of free range by laying hens. *World’s Poultry Science Journal* **62**, 597–601 (2006).
230. Gebhardt-Henrich, S. G., Toscano, M. J. & Fröhlich, E. K. F. Use of outdoor ranges by laying hens in different sized flocks. *Applied Animal Behaviour Science* **155**, 74–81 (2014).
231. BUBIER, N. E. Movement of flocks of laying hens in and out of the hen house in four free range systems. *British Poultry Science* (1998) doi:10.1080/00071669888025.
232. Campbell, D. L. M., Hinch, G. N., Downing, J. A. & Lee, C. Early enrichment in free-range laying hens: effects on ranging behaviour, welfare and response to stressors. *animal* **12**, 575–584 (2018).
233. Zeltner, E. & Hirt, H. Factors involved in the improvement of the use of hen runs. *Applied Animal Behaviour Science* **114**, 395–408 (2008).
234. Bestman, M. *et al.* Feather-pecking and injurious pecking in organic laying hens in 107 flocks from eight European countries. *Animal Welfare* **26**, 355–363 (2017).
235. Bright, A. & Joret, A. Short communications: Laying hens go undercover to improve production. *The Veterinary record* **170**, 228 (2012).
236. Campbell, D. L. M., Hinch, G. N., Downing, J. A. & Lee, C. Fear and coping styles of outdoor-preferring,

- moderate-outdoor and indoor-preferring free-range laying hens. *Applied Animal Behaviour Science* **185**, 73–77 (2016).
237. Grigor, P. N., Hughes, B. O. & Appleby, M. C. Effects of regular handling and exposure to an outside area on subsequent fearfulness and dispersal in domestic hens. *Applied Animal Behaviour Science* **44**, 47–55 (1995).
 238. Bestman, M. *et al.* Factors related to free-range use in commercial laying hens. *Applied Animal Behaviour Science* **214**, 57–63 (2019).
 239. Marino, L. Thinking chickens: a review of cognition, emotion, and behavior in the domestic chicken. *Anim Cogn* **20**, 127–147 (2017).
 240. Jacobs, L. *et al.* Enhancing their quality of life: environmental enrichment for poultry. *Poultry Science* **102**, 102233 (2023).
 241. Mellor, D. J. Updating Animal Welfare Thinking: Moving beyond the “Five Freedoms” towards “A Life Worth Living”. *Animals* **6**, 21 (2016).
 242. Webster, J. Animal Welfare: Freedoms, Dominions and “A Life Worth Living”. *Animals* **6**, 35 (2016).
 243. Yeates, J. W. & Main, D. C. J. Assessment of positive welfare: A review. *The Veterinary Journal* **175**, 293–300 (2008).
 244. Gentle, M. J. Pain issues in poultry. *Applied Animal Behaviour Science* **135**, 252–258 (2011).
 245. Gentle, M. J. Ankle joint (art. intertarsalis) receptors in the domestic fowl. *Neuroscience* **49**, 991–1000 (1992).
 246. Gentle, M. J. & Tilston, V. L. Nociceptors in the Legs of Poultry: Implications for Potential Pain in Pre-Slaughter Shackling. *Animal Welfare* **9**, 227–236 (2000).
 247. Gentle, M. J. & Hunter, L. N. Physiological and behavioural responses associated with feather removal in *Gallus gallus var domesticus*. *Research in Veterinary Science* **50**, 95–101 (1991).
 248. Cheng, H. Morphopathological changes and pain in beak trimmed laying hens. *World's Poultry Science Journal* **62**, 41–52 (2006).
 249. Kuenzel, W. J. Neurobiological Basis of Sensory Perception: Welfare Implications of Beak Trimming. *Poultry Science* **86**, 1273–1282 (2007).
 250. Muiruri, H. K. & Harrison, P. C. Effect of Peripheral Foot Cooling on Metabolic Rate and Thermoregulation of Fed and Fasted Chicken Hens in a Hot Environment. *Poultry Science* **70**, 74–79 (1991).
 251. Rozenboim, I., Tako, E., Gal-Garber, O., Proudman, J. A. & Uni, Z. The Effect of Heat Stress on Ovarian Function of Laying Hens. *Poultry Science* **86**, 1760–1765 (2007).
 252. Kilic, I. & Simsek, E. The Effects of Heat Stress on Egg Production and Quality of Laying Hens. *Journal of Animal and Veterinary Advances* **12**, 42–47 (2013).
 253. Hedlund, L., Whittle, R. & Jensen, P. Effects of commercial hatchery processing on short- and long-term stress responses in laying hens. *Sci Rep* **9**, 2367 (2019).
 254. Vestergaard, K. S., Skadhauge, E. & Lawson, L. G. The Stress of Not Being Able to Perform Dustbathing in Laying Hens. *Physiology & Behavior* **62**, 413–419 (1997).
 255. Mirfendereski, E. & Jahanian, R. Effects of dietary organic chromium and vitamin C supplementation on performance, immune responses, blood metabolites, and stress status of laying hens subjected to high stocking density. *Poultry Science* **94**, 281–288 (2015).
 256. Carvalho, R. R., Palme, R. & da Silva Vasconcellos, A. An integrated analysis of social stress in laying hens: The interaction between physiology, behaviour, and hierarchy. *Behavioural Processes* **149**, 43–51 (2018).
 257. Ross, M., Rausch, Q., Vandenberg, B. & Mason, G. Hens with benefits: Can environmental enrichment make chickens more resilient to stress? *Physiology & Behavior* **226**, 113077 (2020).
 258. Mellor, D. Positive animal welfare states and encouraging environment-focused and animal-to-animal interactive behaviours. *New Zealand Veterinary Journal* **63**, 9–16 (2015).
 259. Papageorgiou, M., Goliomytis, M., Tzamaloukas, O., Miltiadou, D. & Simitzis, P. Positive Welfare Indicators and Their Association with Sustainable Management Systems in Poultry. *Sustainability* **15**, 10890 (2023).
 260. Keeling, L. J., Newberry, R. C. & Estevez, I. Flock size during rearing affects pullet behavioural synchrony and spatial clustering. *Applied Animal Behaviour Science* **194**, 36–41 (2017).
 261. Keeling, L. J. *Encyclopedia of Animal Behavior*. (Academic Press, 2019).
 262. Špinka, M. Social dimension of emotions and its implication for animal welfare. *Applied Animal Behaviour Science* **138**, 170–181 (2012).
 263. Fraser, D., Weary, D. M., Pajor, E. A. & Milligan, B. N. A Scientific Conception of Animal Welfare that Reflects Ethical Concerns. *Animal Welfare* **6**, 187–205 (1997).
 264. EFSA Panel on Animal Health and Welfare (AHAW). Statement on the use of animal-based measures to

assess the welfare of animals. *EFSA Journal* **10**, 2767 (2012).

265. Browning, H. Assessing measures of animal welfare. *Biol Philos* **37**, 36 (2022).
266. Wemelsfelder, F., Millard, F., De Rosa, G. & Napolitano, F. *Qualitative Behaviour Assessment*. <https://www.iris.unina.it/handle/11588/371813> (2009).
267. Welfare Quality Network. Welfare Quality Network | Home. <https://www.welfarequalitynetwork.net/en-us/home/>.
268. AssureWel. <http://www.assurewel.org/aboutassurewel.html>.
269. LayWel. https://www.laywel.eu/web/xmlappservlet328e.html?action=ProcessSelection&REDIRECT_TEMPLATE=ShowPage&SAVE_PARAMETER_SAV_SOURCE_DATABASE_NAME=/flexyz/projects/wur/fx_cm_laywel.nsf&SAVE_PARAMETER_SAV_DESIGN_CHOICE=interzorg/default&SAVE_PARAMETER_SAV_TEMPLATE_NAME=frontpage&SAVE_PARAMETER_SAV_SOURCE_DOCUMENT_NAME=home&SAVE_PARAMETER_SAV_NO_CACHE=TRUE%0A%09.
270. Compassion In World Farming. Laying Hen Welfare Outcomes Summary. <https://www.compassioninworldfarming.com/media/6207572/welfare-outcome-summary-laying-hens.pdf>.